

# Design Guidelines for Increasing the Lateral Resistance of Highway Bridge Pile Foundations by Improving Weak Soils

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Kyle Rollins,  
Brigham Young University

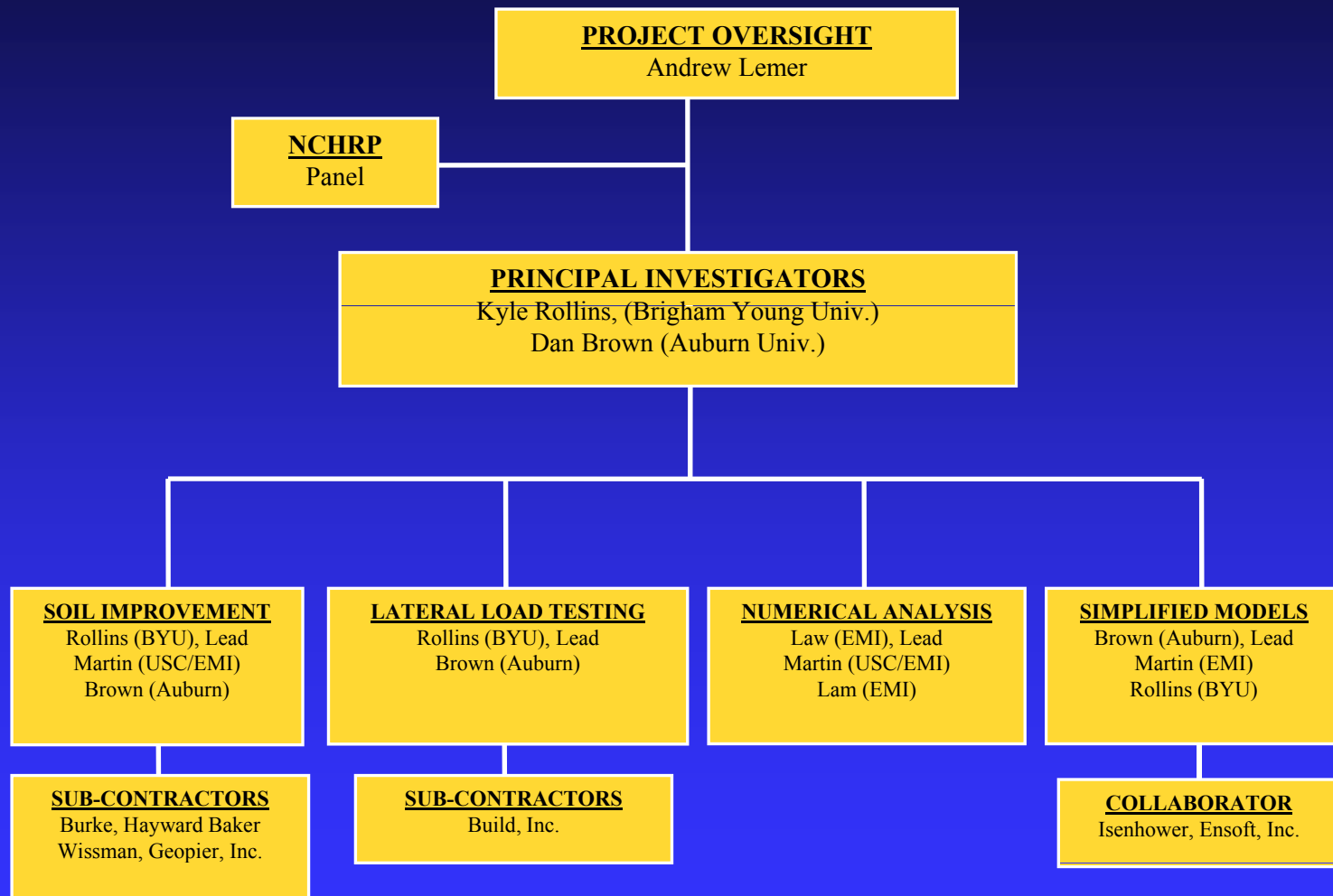


Dan Brown,  
Auburn University



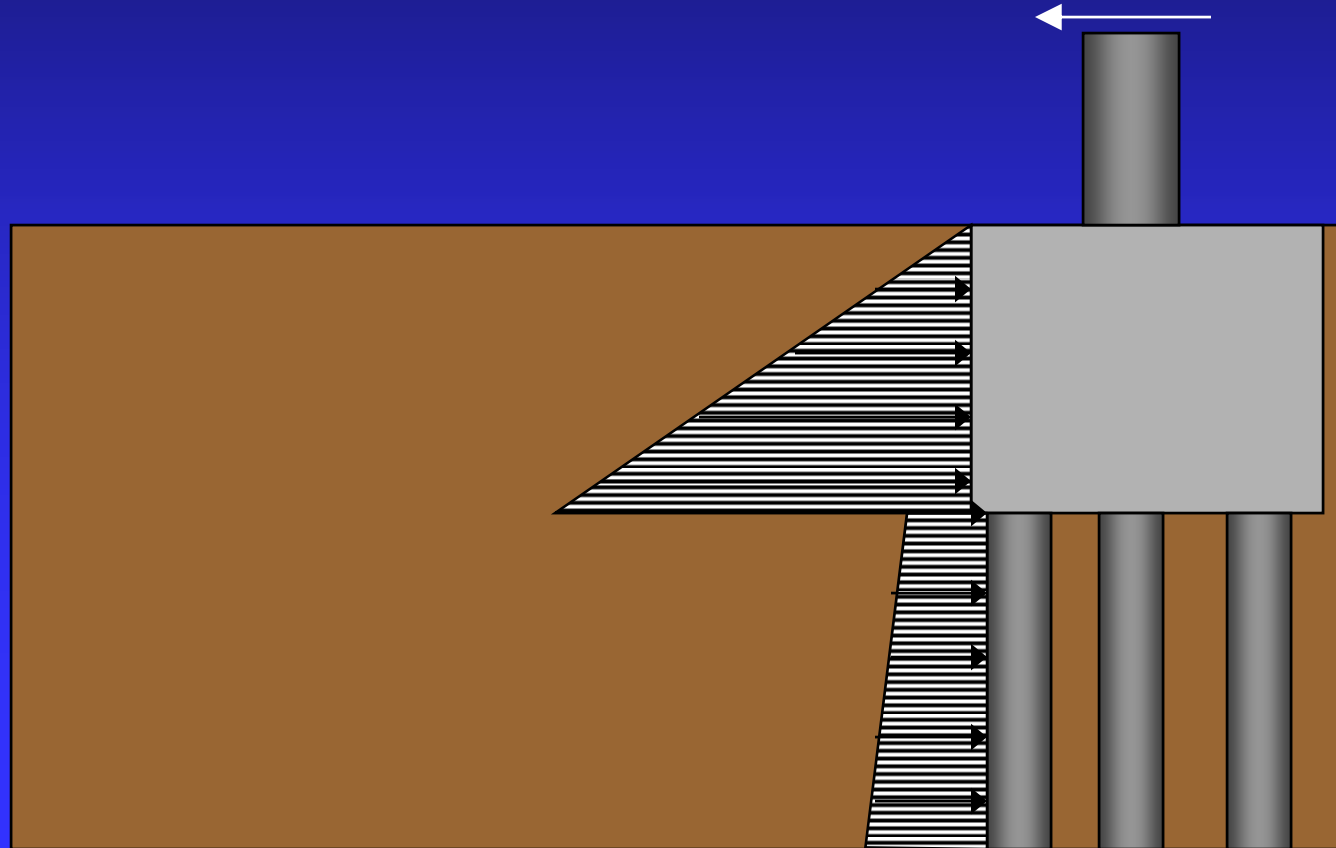
Interim Report Review  
Aug. 16, 2007

# Project Team

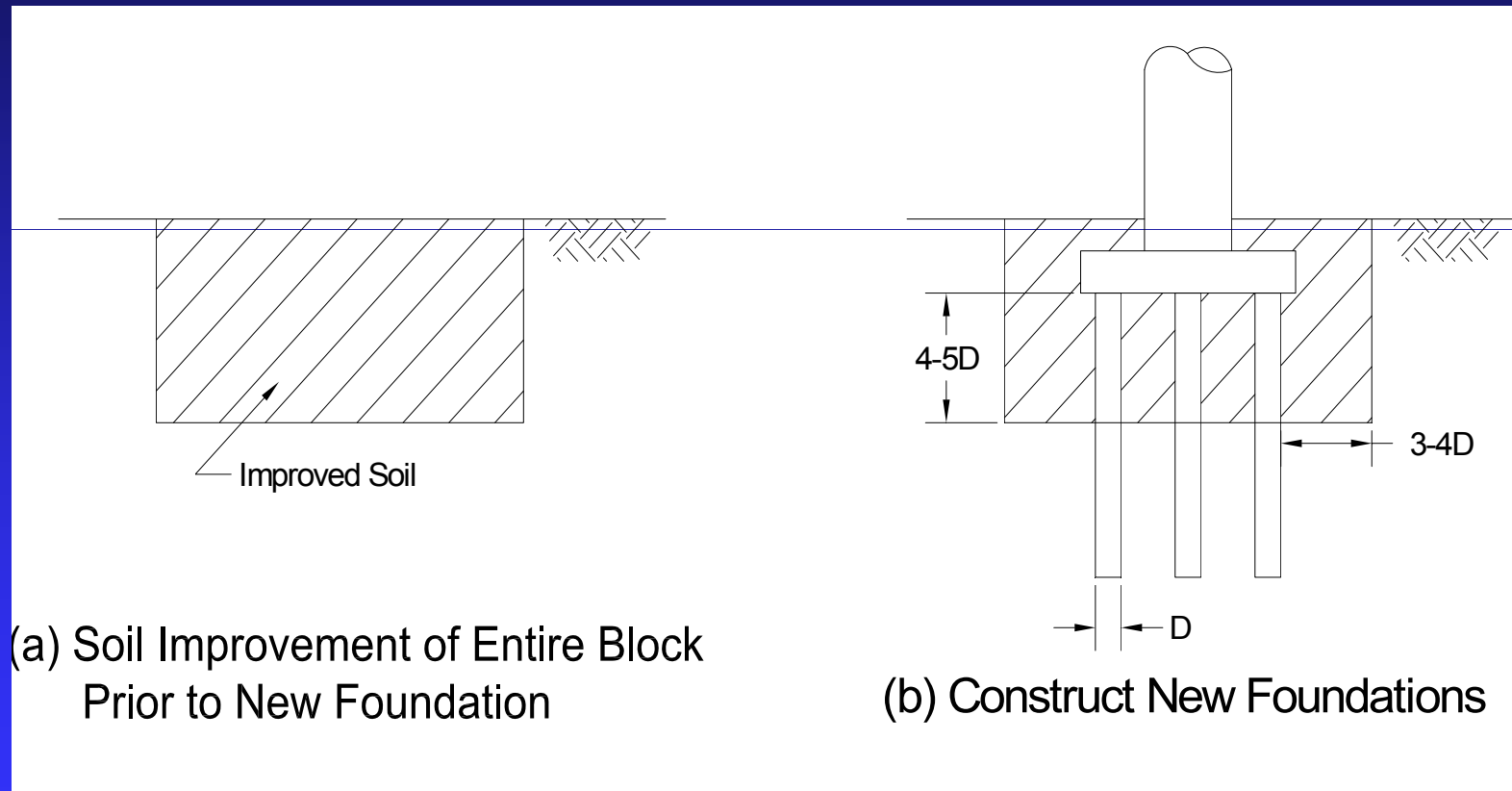


# Sources of Increased Resistance

- Increased Passive Force against Pile Cap
- Increased Lateral Pile Resistance

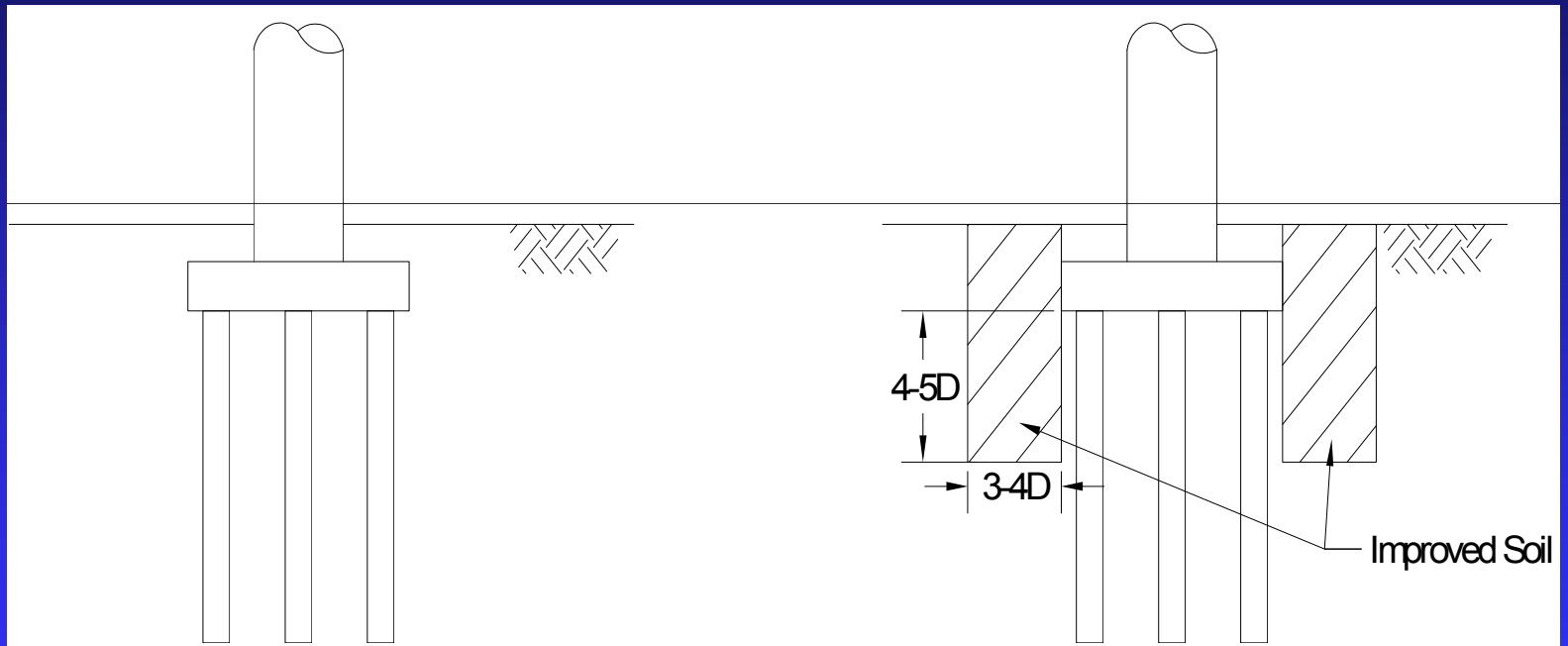


# Potential Improvement Zones (New Construction)





# Potential Improvement Zones (Retrofit)



(a) Existing Foundation

(b) Soil Improvement at Perimeter

# First Phase

Task 1 Literature Review

Task 2 Listing on improvement techniques

Task 3 Summarize Analysis Techniques

Task 4 Develop Work Plan

Task 5 Submit Interim Report – May 2007

One good test is worth a thousand expert opinions.

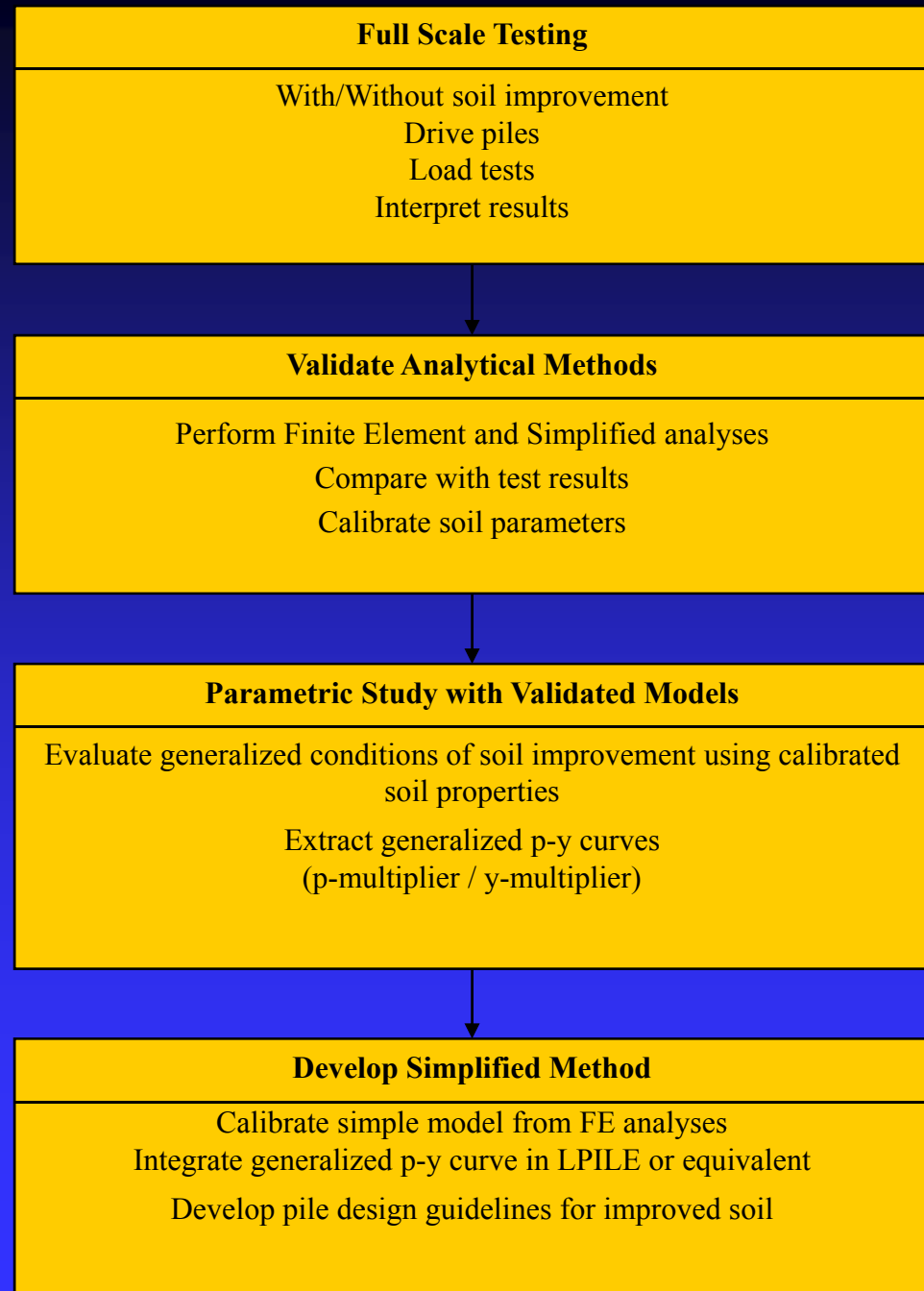


Werner Von Braun

Designer of Saturn V Moon Rocket



# Approach to Development of Design Methods



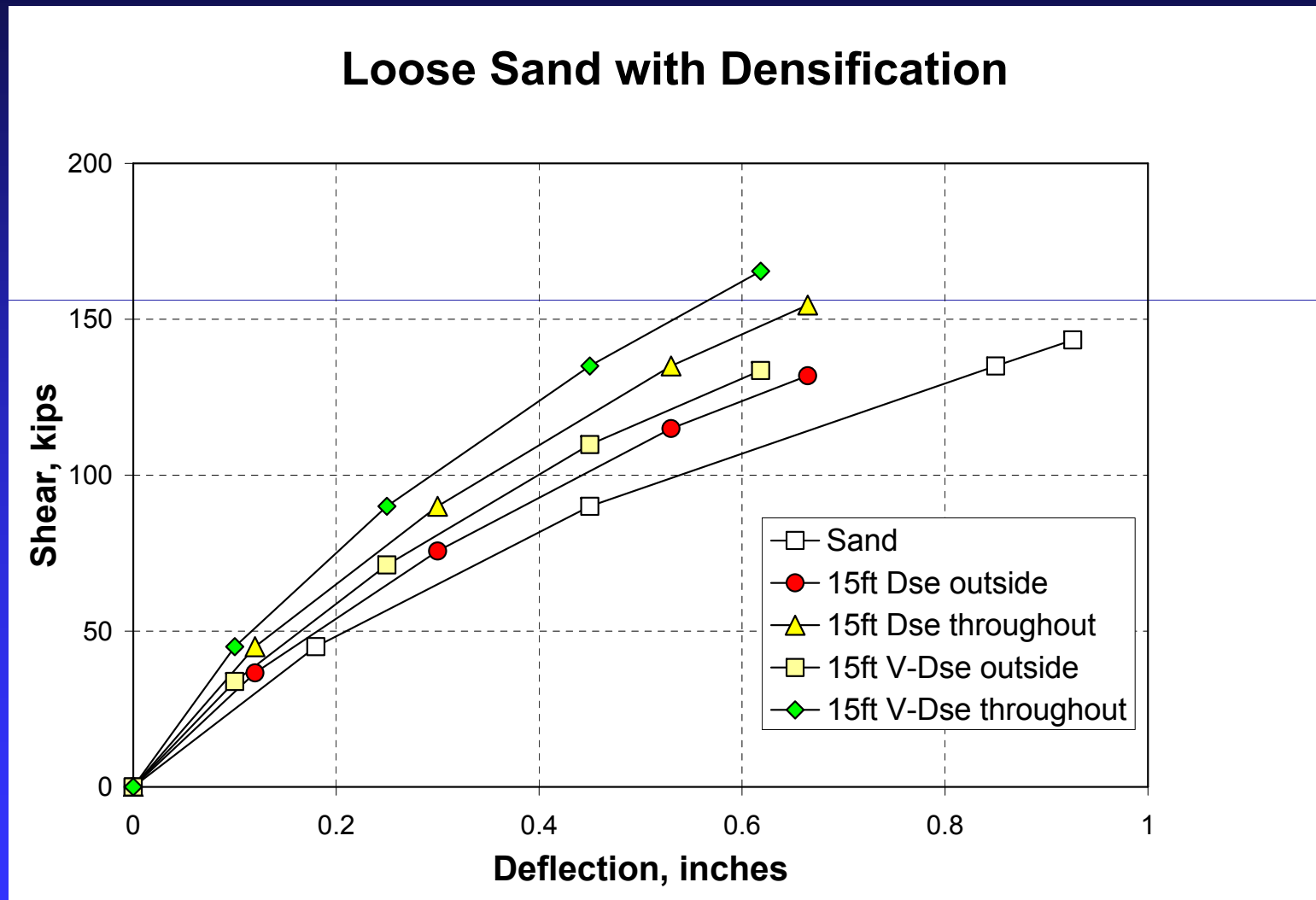
# Second Phase

**Task 6** Perform the Work Plan – Field Work  
started June 2007

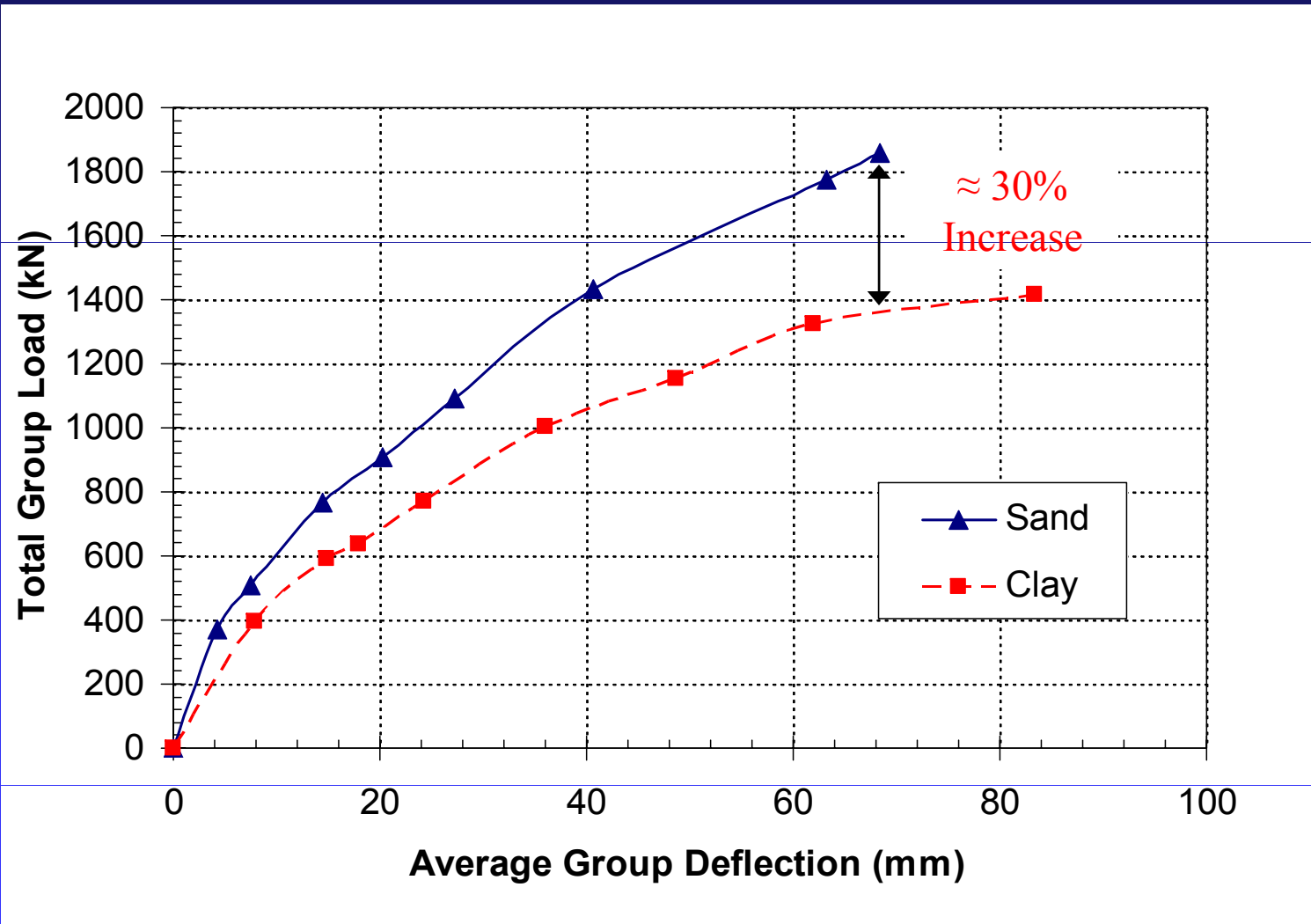
**Task 7** Perform Parametric Study and  
Develop Design Guidelines

**Task 8** Submit Final Report

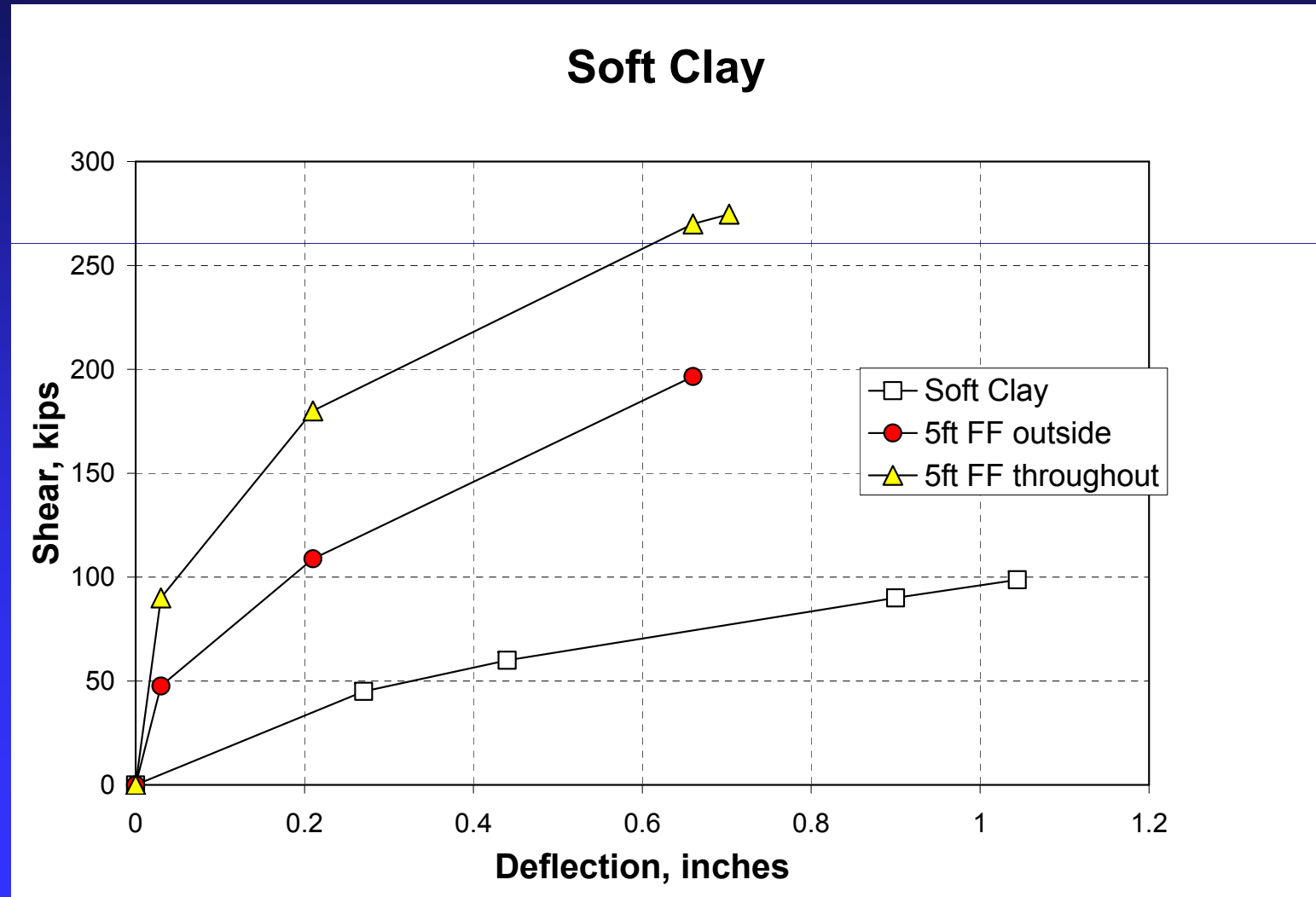
# Effect of Sand Density on Lateral Resistance



# Full-Scale Pile Group Testing (Previous BYU Testing)

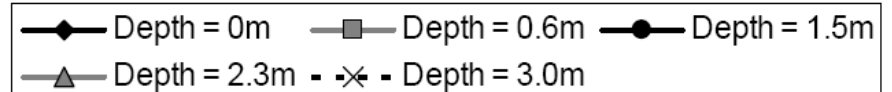
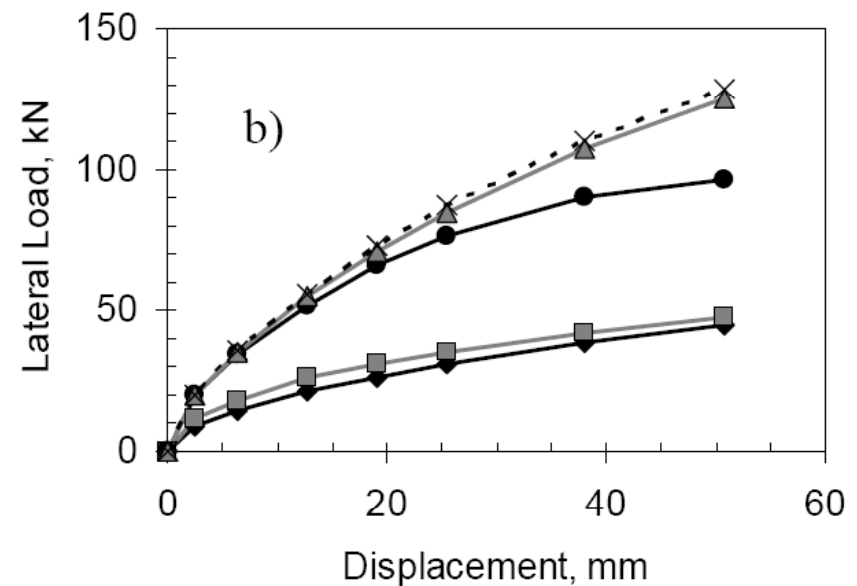
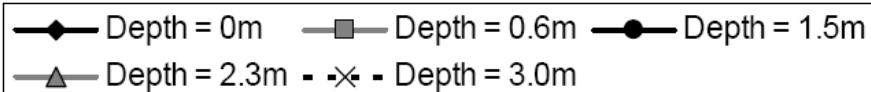
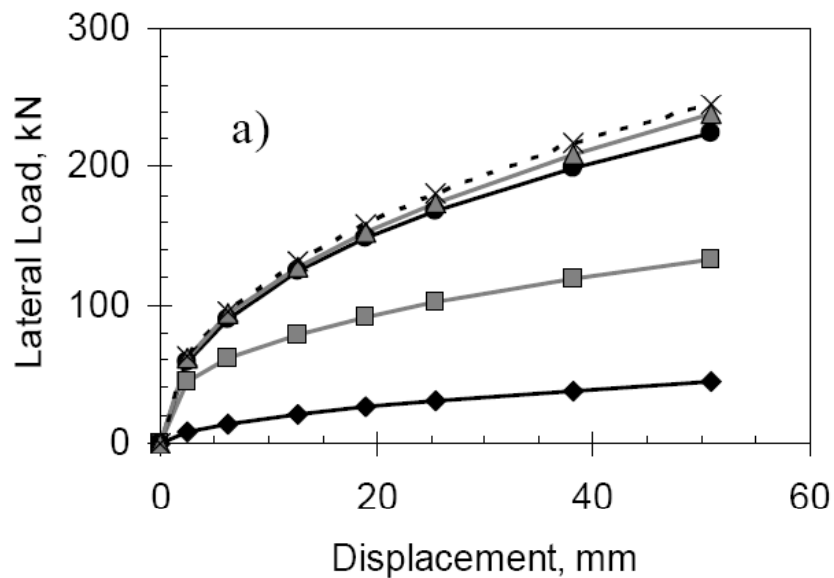


# Effect of Flowable Fill on Lateral Resistance

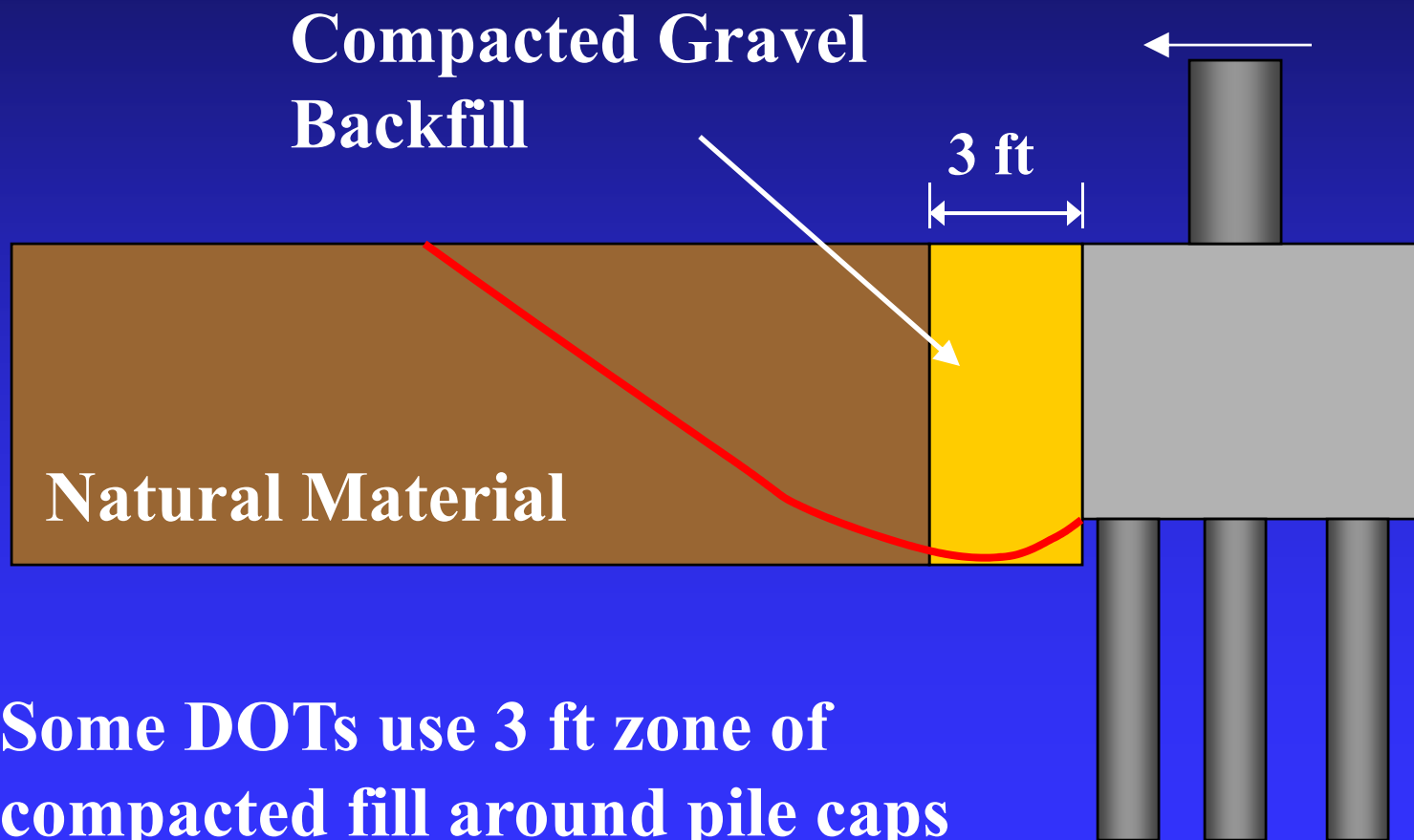




# Effect of Treatment Depth on Lateral Resistance (Weaver et al, 2007)

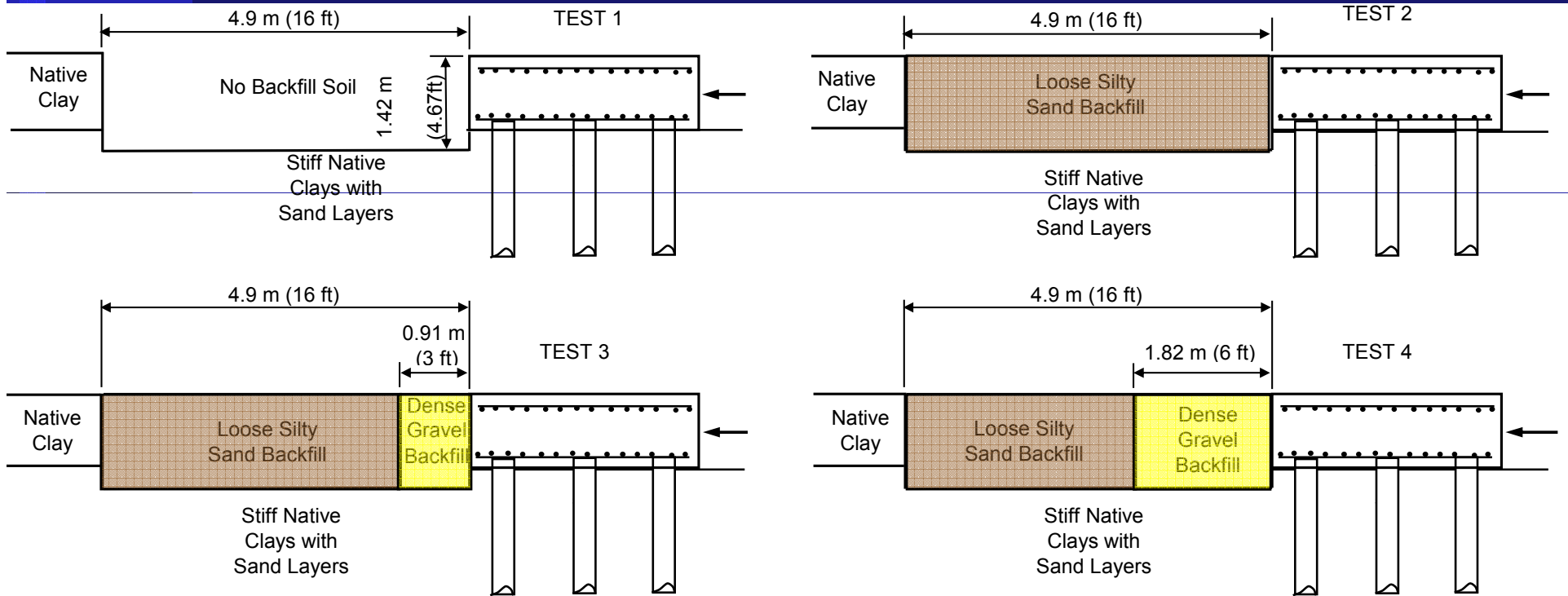


# Effect of Narrow Gravel Zones on Passive Force

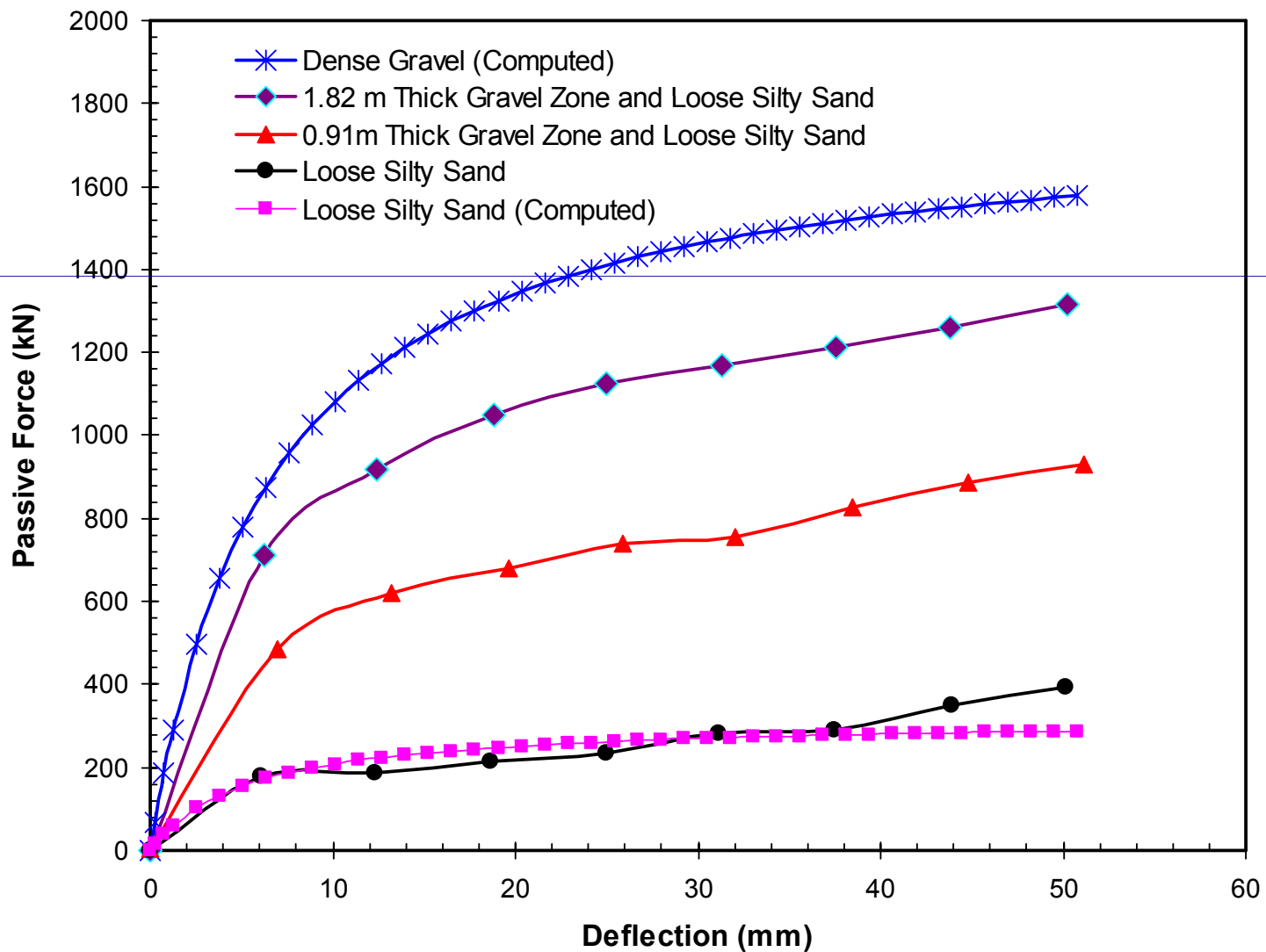


# Lateral Passive Force Test Layout

## South Temple Site

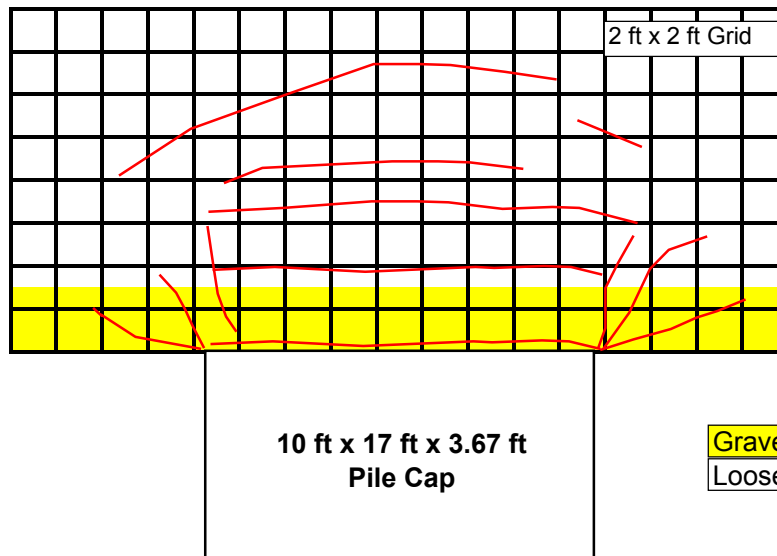
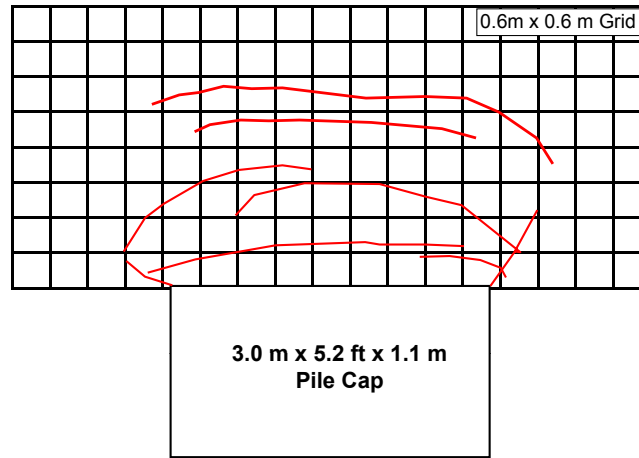


# Passive Force-Deflection Curves

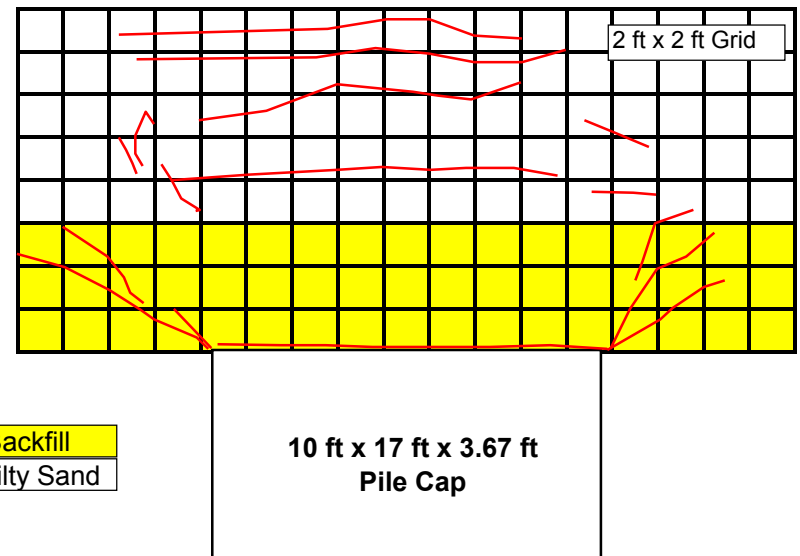


# Effect of Limited Gravel Zone

(a)



Gravel Backfill  
Loose Silty Sand



(a) 3 ft sandy gravel zone plus loose silty sand backfill

(b) 6 ft sandy gravel zone plus loose silty sand backfill

# Treatment Approaches Selected for Evaluation

- Excavation and Replacement with Granular Fill (under cap and in front of cap)
- Excavation and Replacement with Flowable Fill (under cap and in front of cap)
- Rammed Aggregate Piers (Geopiers) on one side of cap
- Soil Mixing (in front of cap)
- Jet Grouting (under the cap or in front)

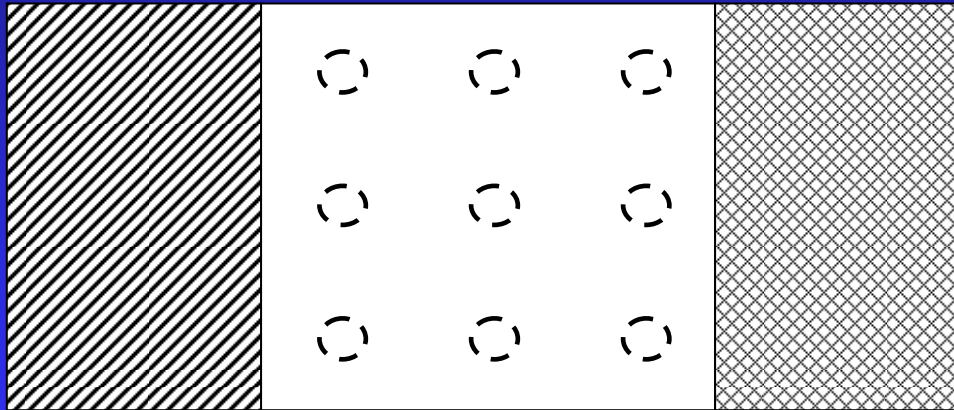
# Pile Group A (1)

PILE GROUP A

Jet Grouting  
5ft x 9ft x 10ft

Virgin

Mass Mixing  
5ft x 9ft x 10ft



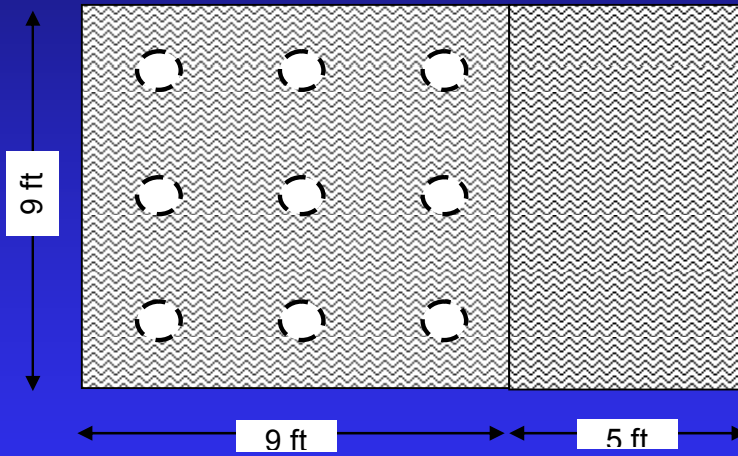
# Pile Group B (2)

PILE GROUP B

Virign Soil

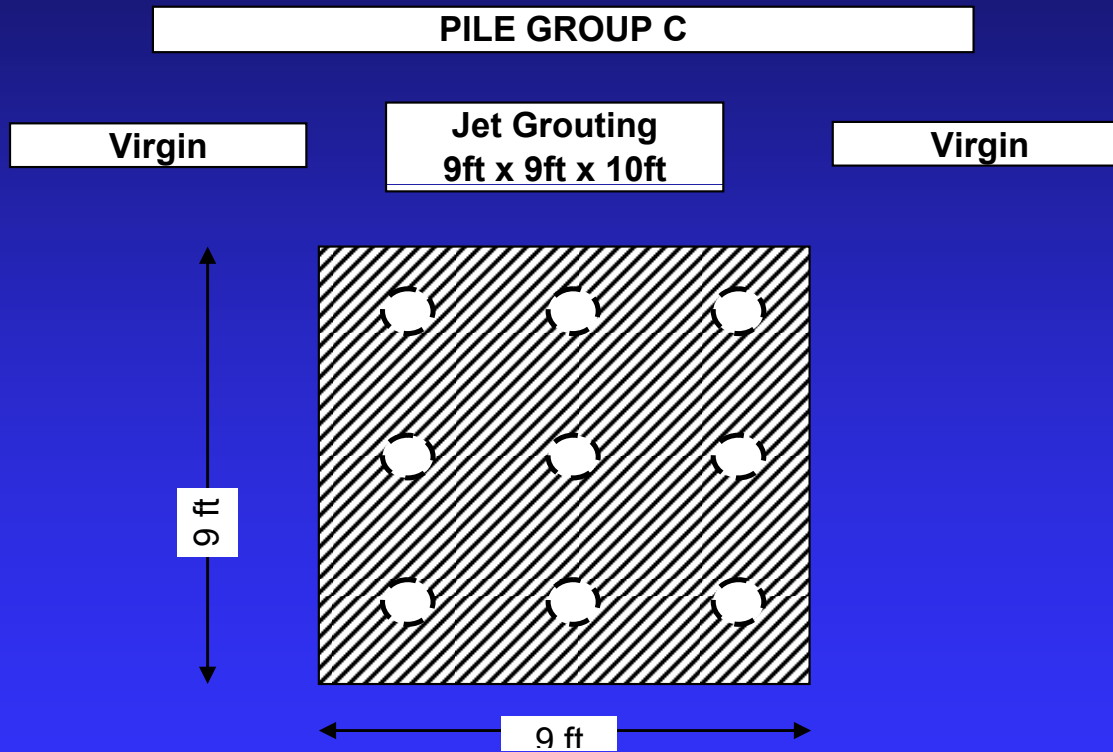
Flowable Fill  
9ft x 9ft x 5ft

Flowable Fill  
5ft x 9ft x 5ft

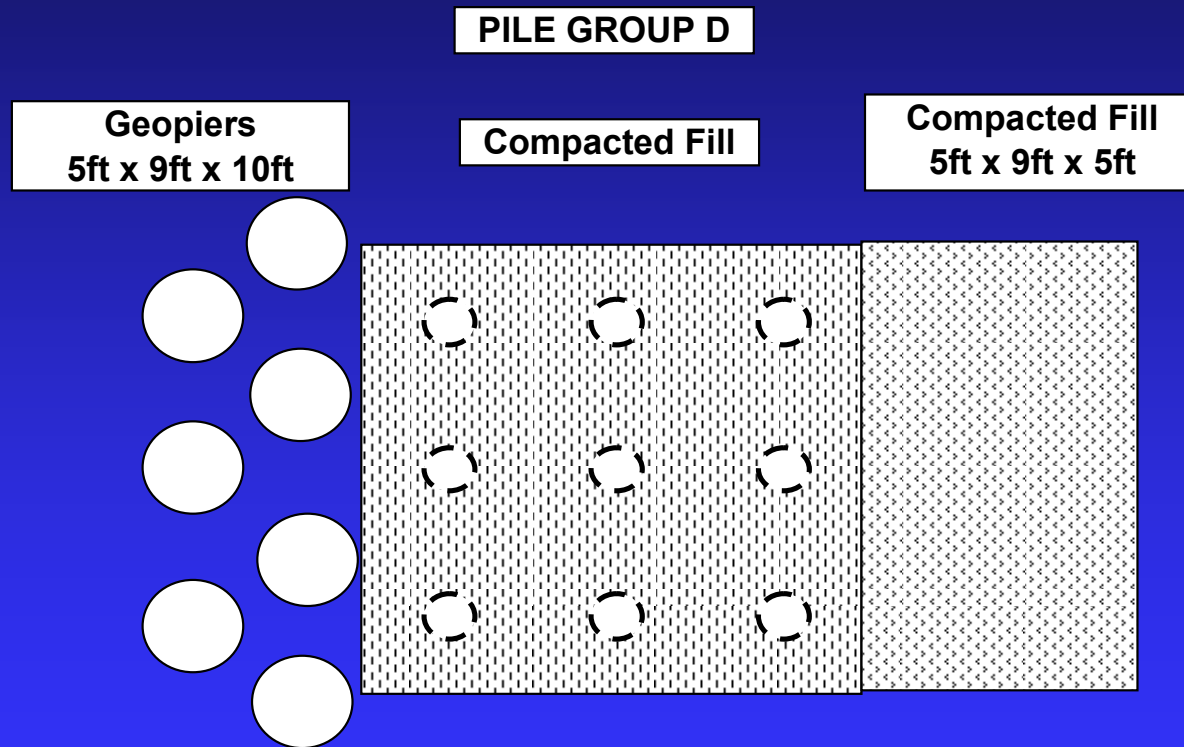




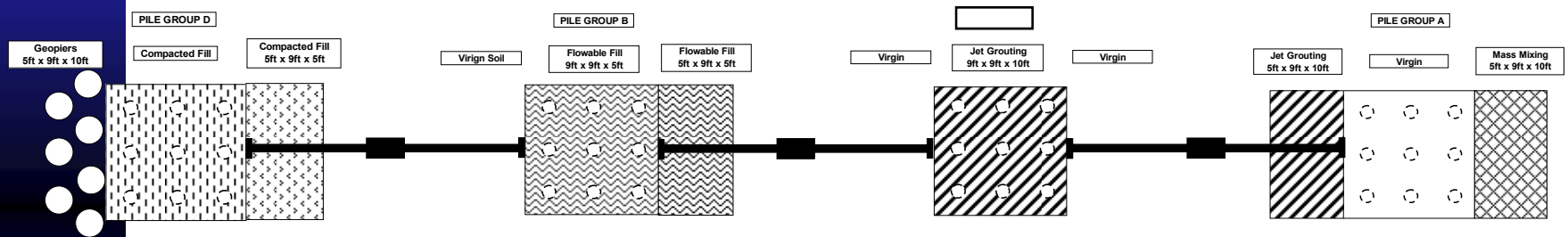
# Pile Group C (3)



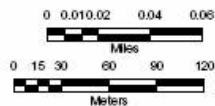
# Pile Group D (4)



# Layout of Test Pile Groups

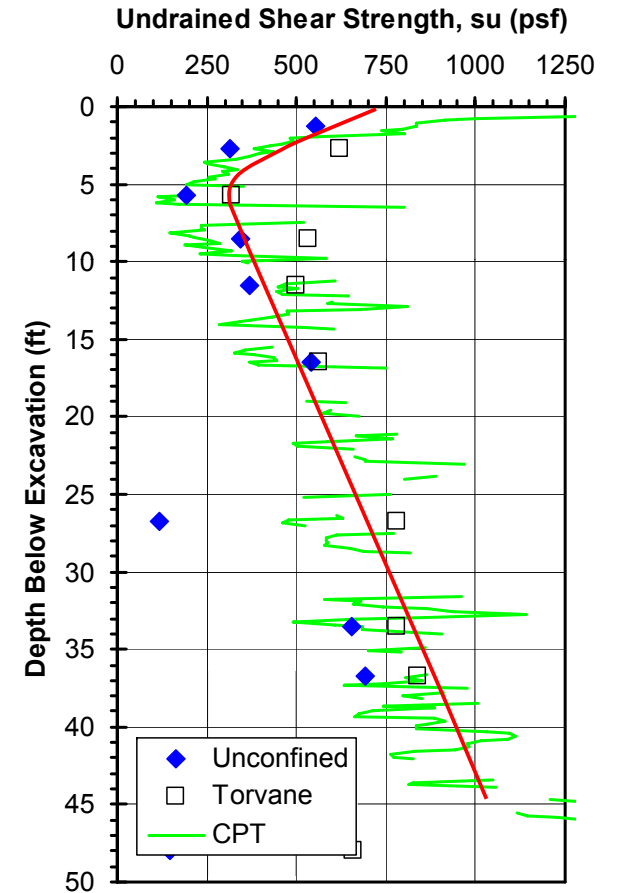
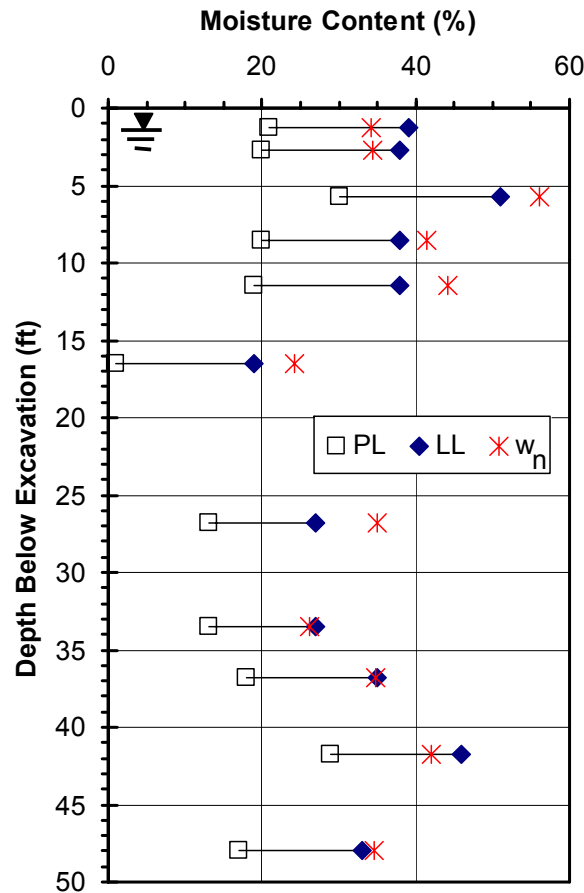
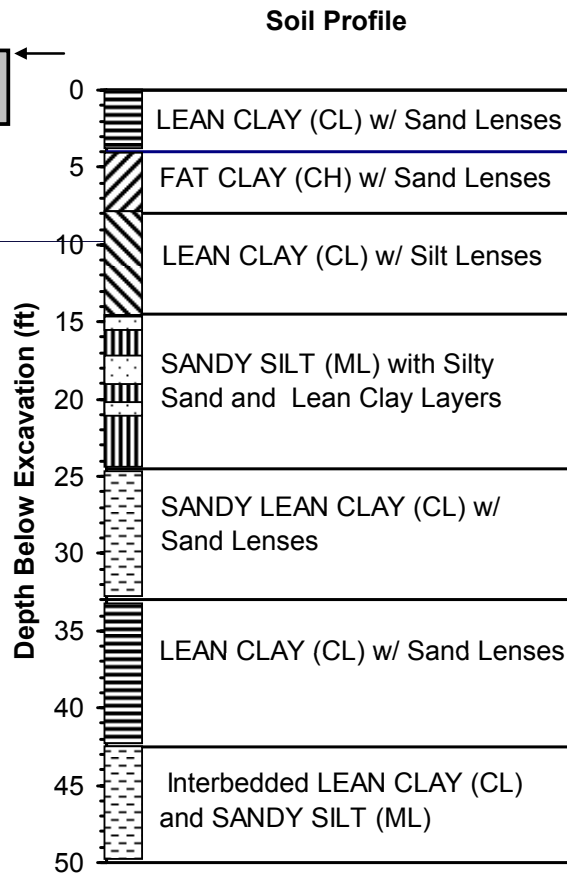


# Test Site Location in Salt Lake

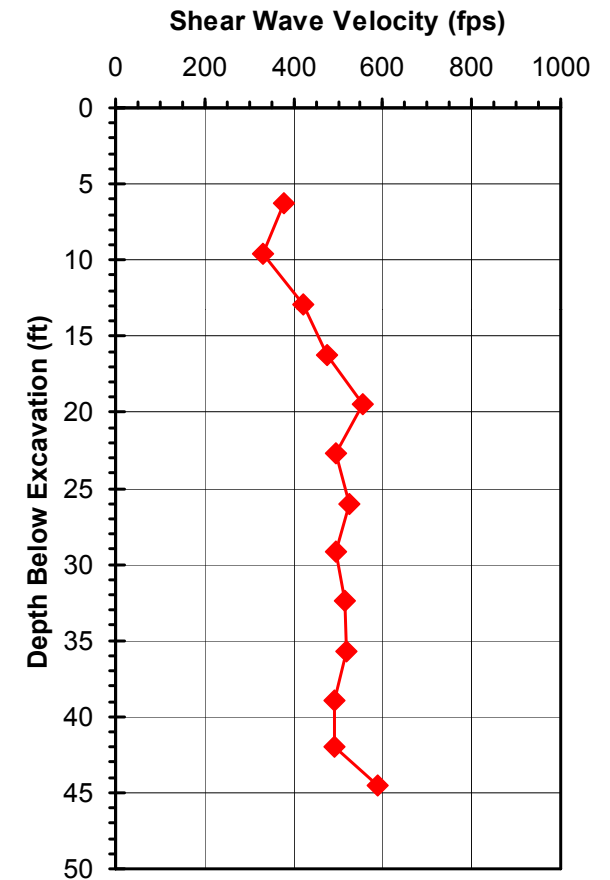
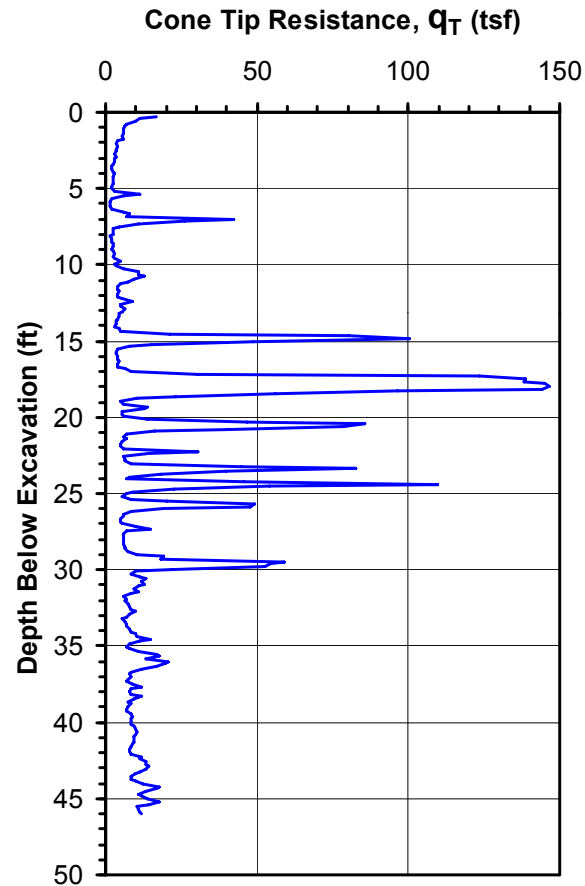
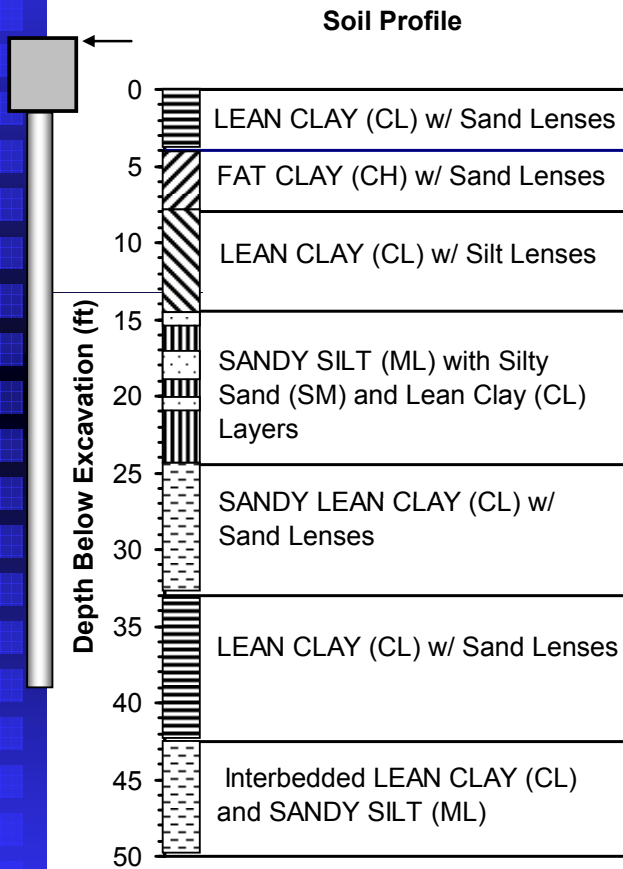


- Soft clay profile
- Consistent soil profile across the site
- Accessible for heavy equipment
- Access to water
- Approval to drive piles and use soil improvement methods

# Geotechnical Site Conditions

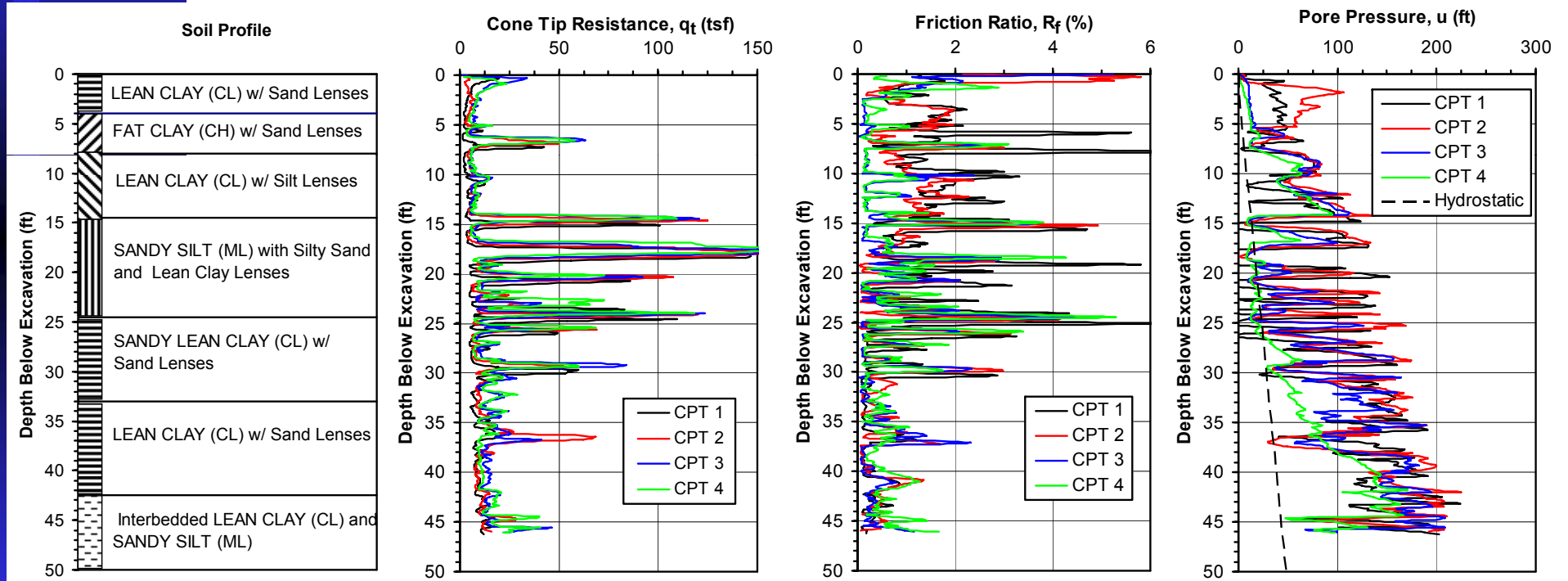


# Geotechnical Site Conditions



# Geotechnical Site Conditions

## CPT Test Comparisons





# Excavation and Replacement with Granular Fill





# Compaction with Trackhoe





# Pile Driving



- Hydraulic Hammer (IHC S-70)
- Piles are 12.75 inch in diameter steel pipe
- Driven closed-ended to 40 feet below cap
- 36 piles in 4 groups along with single pipe pile
- Filled with concrete, reinforcing to 12 ft
- 3 ft c-c spacing in both directions



# Piles in Compacted Sand Fill





# Pile Driving in Flowable Fill





# Cap Prior to Concrete Placement





# Concrete Placement for Corbel





# Hydraulic Actuators



- 2 – 600 kip actuators
- 60 gpm pump unit
- Portable generator
- Computer controlled load system



# Shape Accelerometer Arrays



- Flexible tubing with triaxial accelerometers at 1 ft intervals to 24 ft
- Provides continuous readout of deflection versus depth
- Arrays in center pile of each row
- Comparison with inclinometer for front and back rows



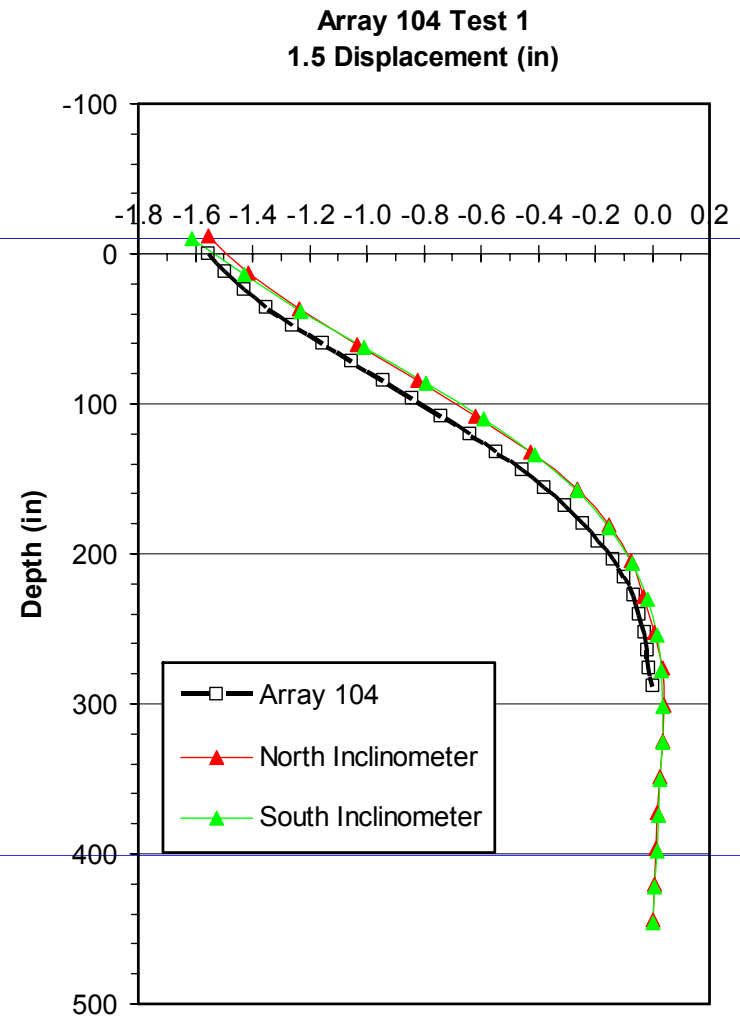
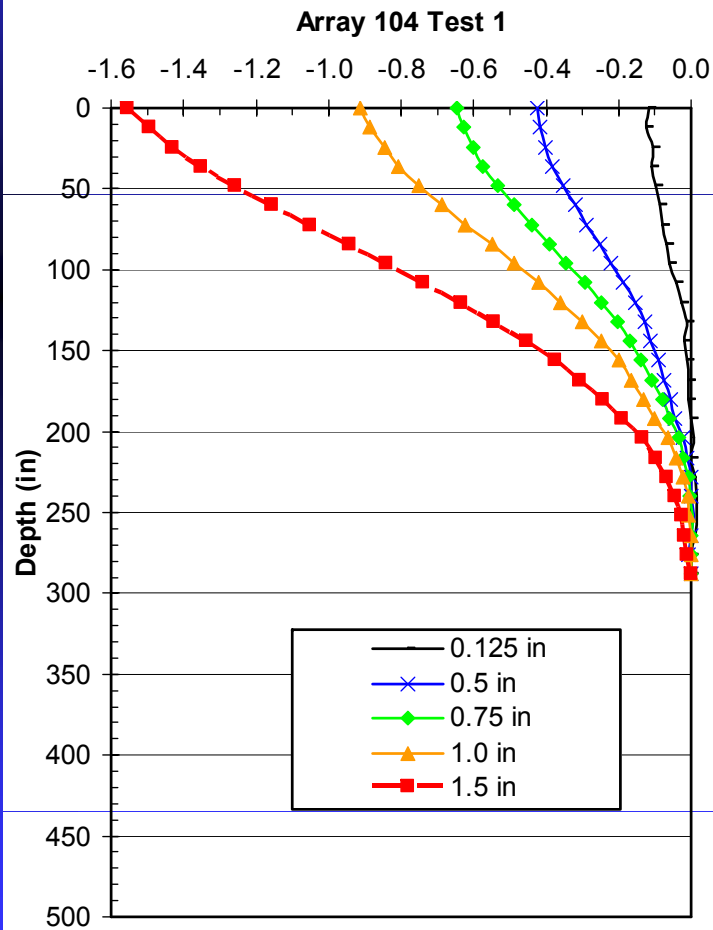
# String potentiometers



- 6 String pots on each cap
- 2 at load elevation
- 2 at front and back of corbel
- 2 at back of top and bottom of corbel
- Reference Frame

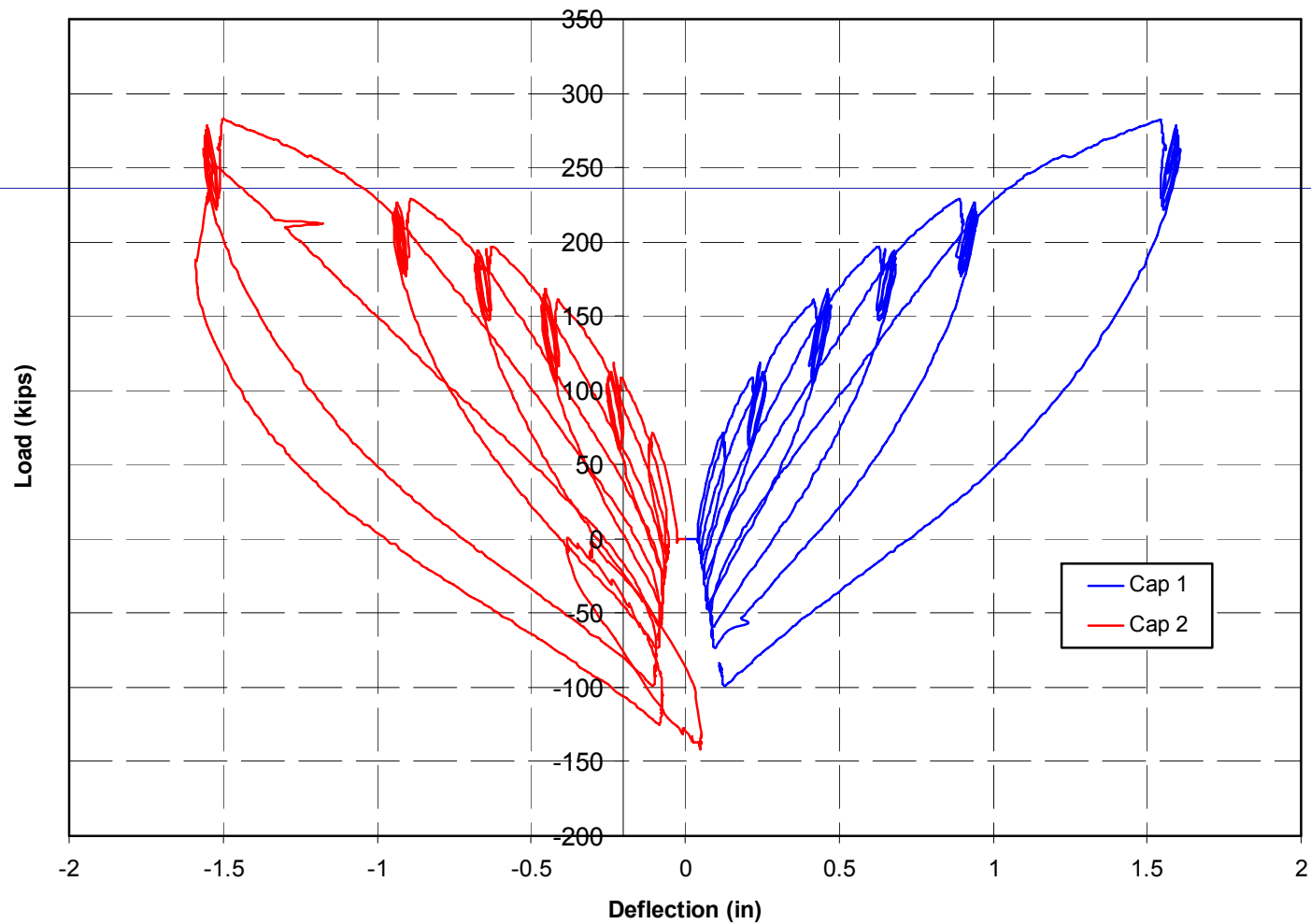
# Test 1 Untreated Soil

## Deflection vs. Depth Curves



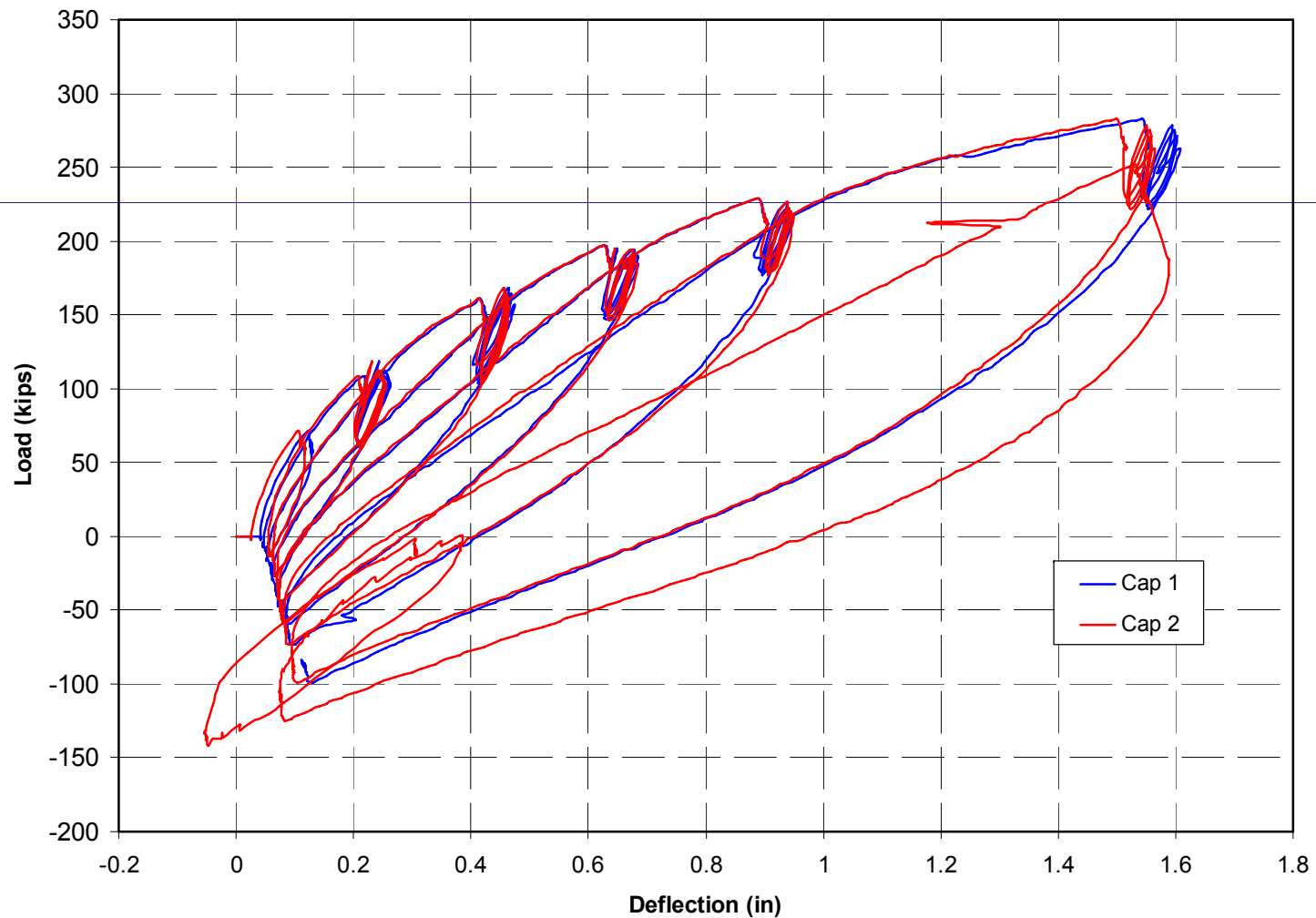
# Test 1 Cap 1 and 2 Untreated Soil

## Load vs. Deflection Curves



# Test 1 Cap 1 and 2 Untreated Soil

## Load vs. Deflection Curves



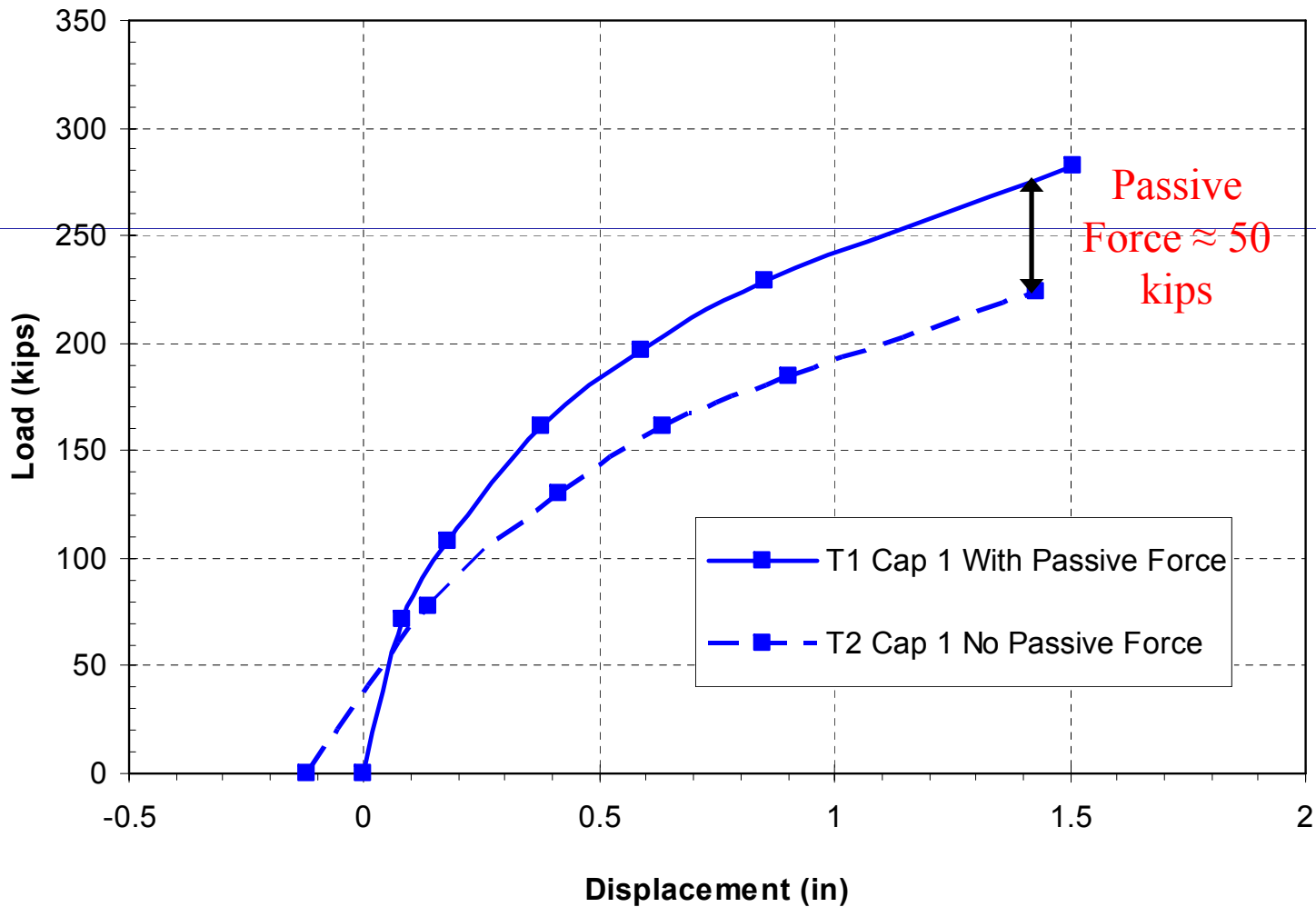




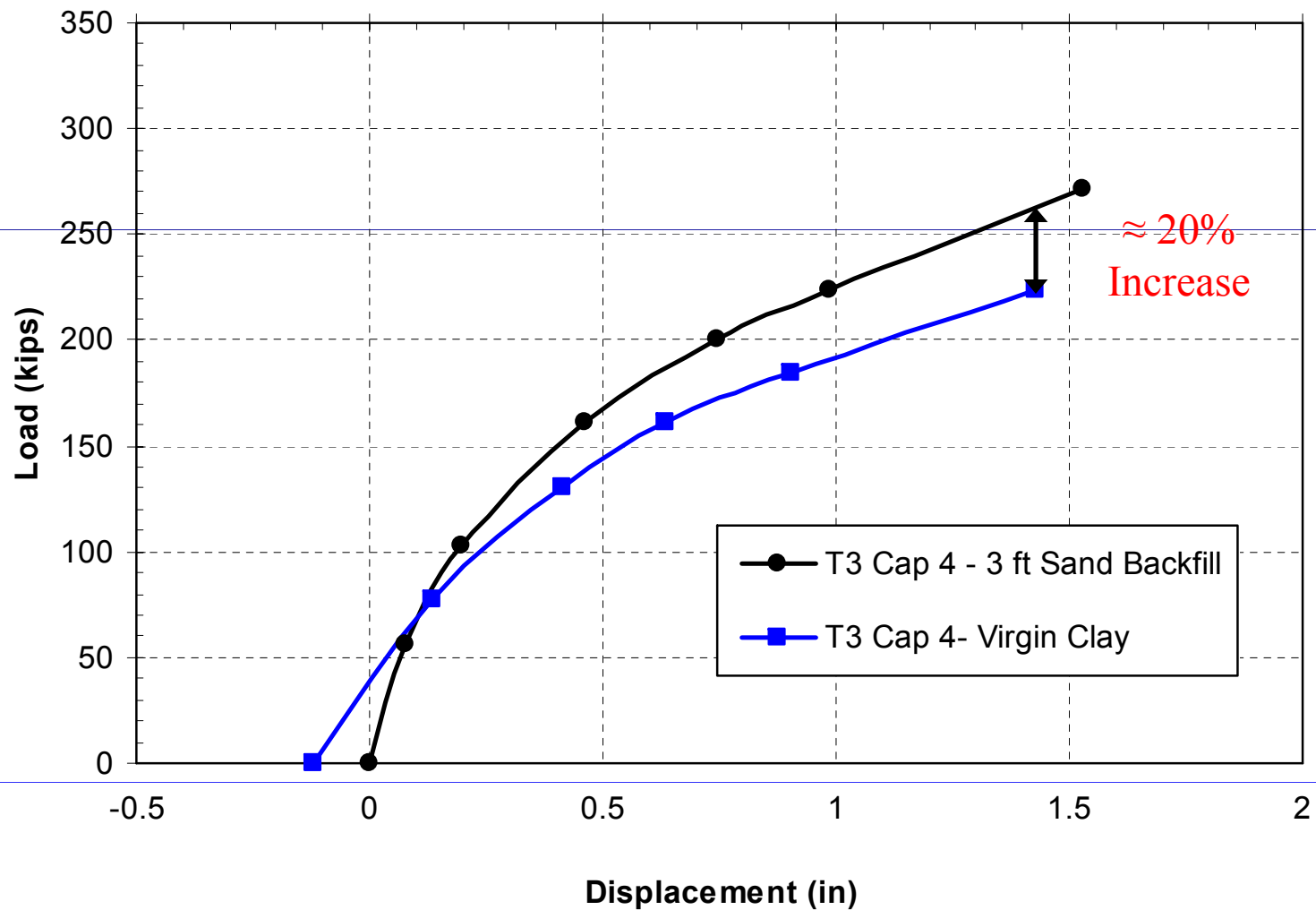
# Shear zones



# Passive Force on Cap in Clay

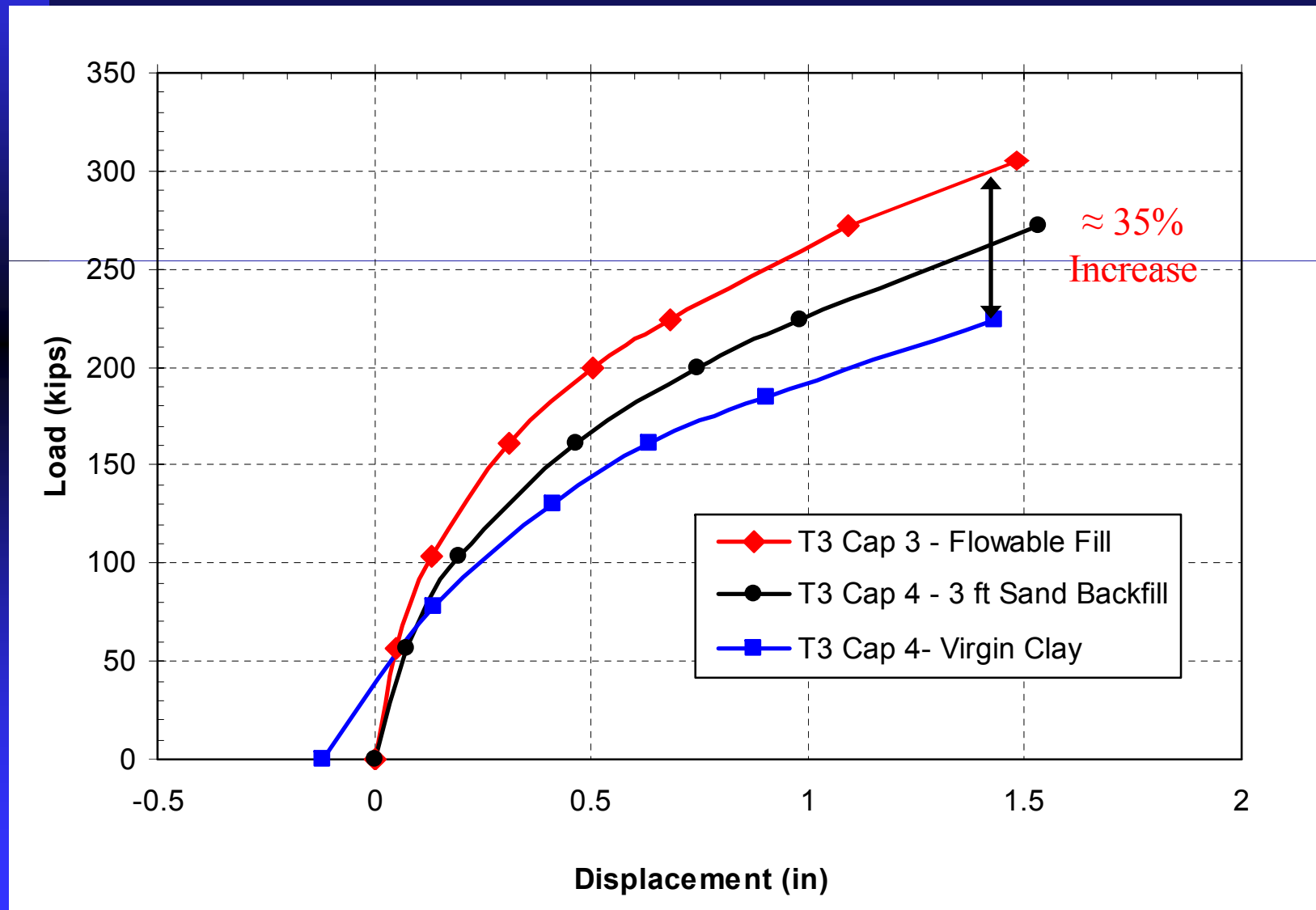


# Increased Resistance from Sand Backfill

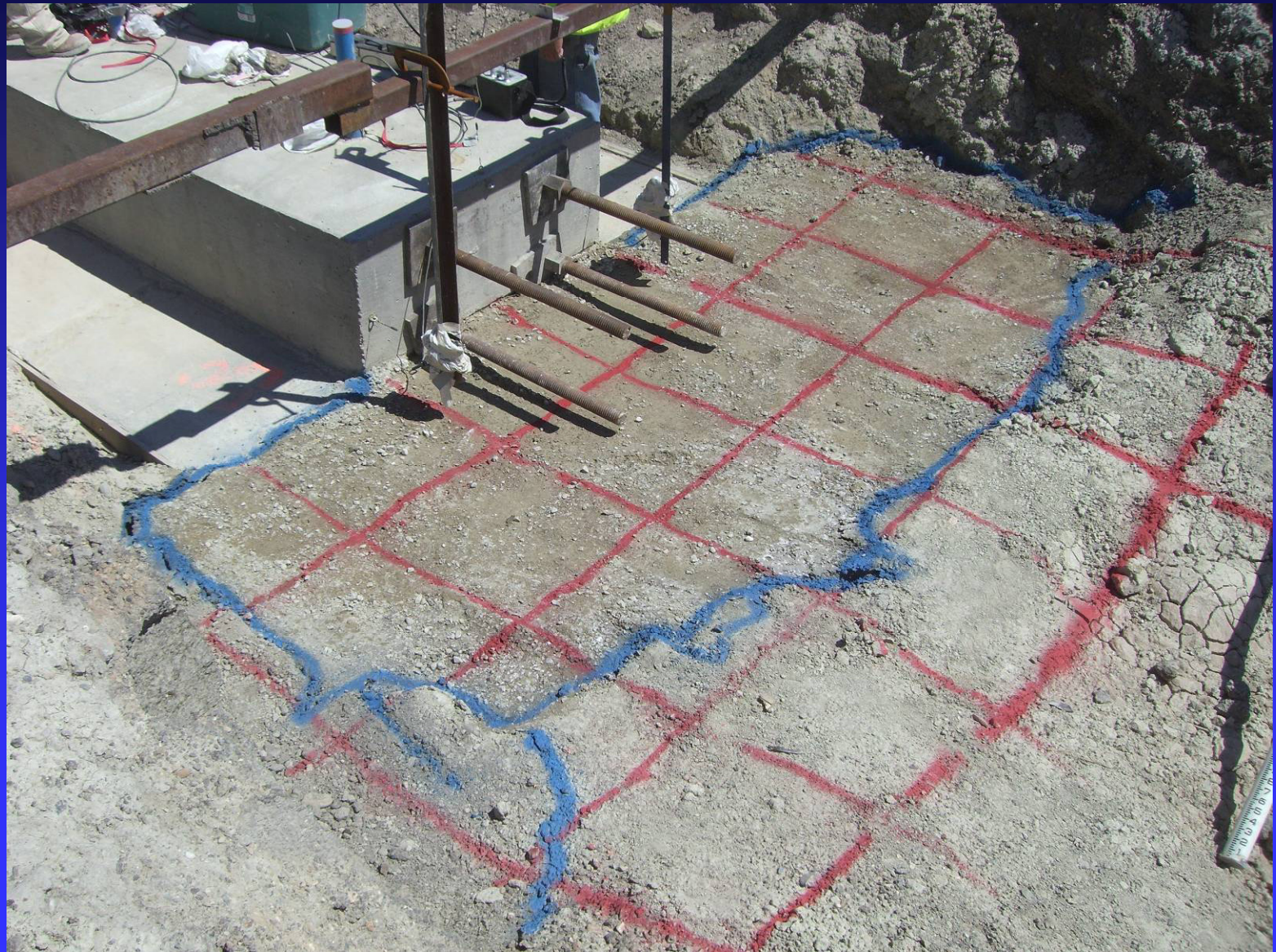




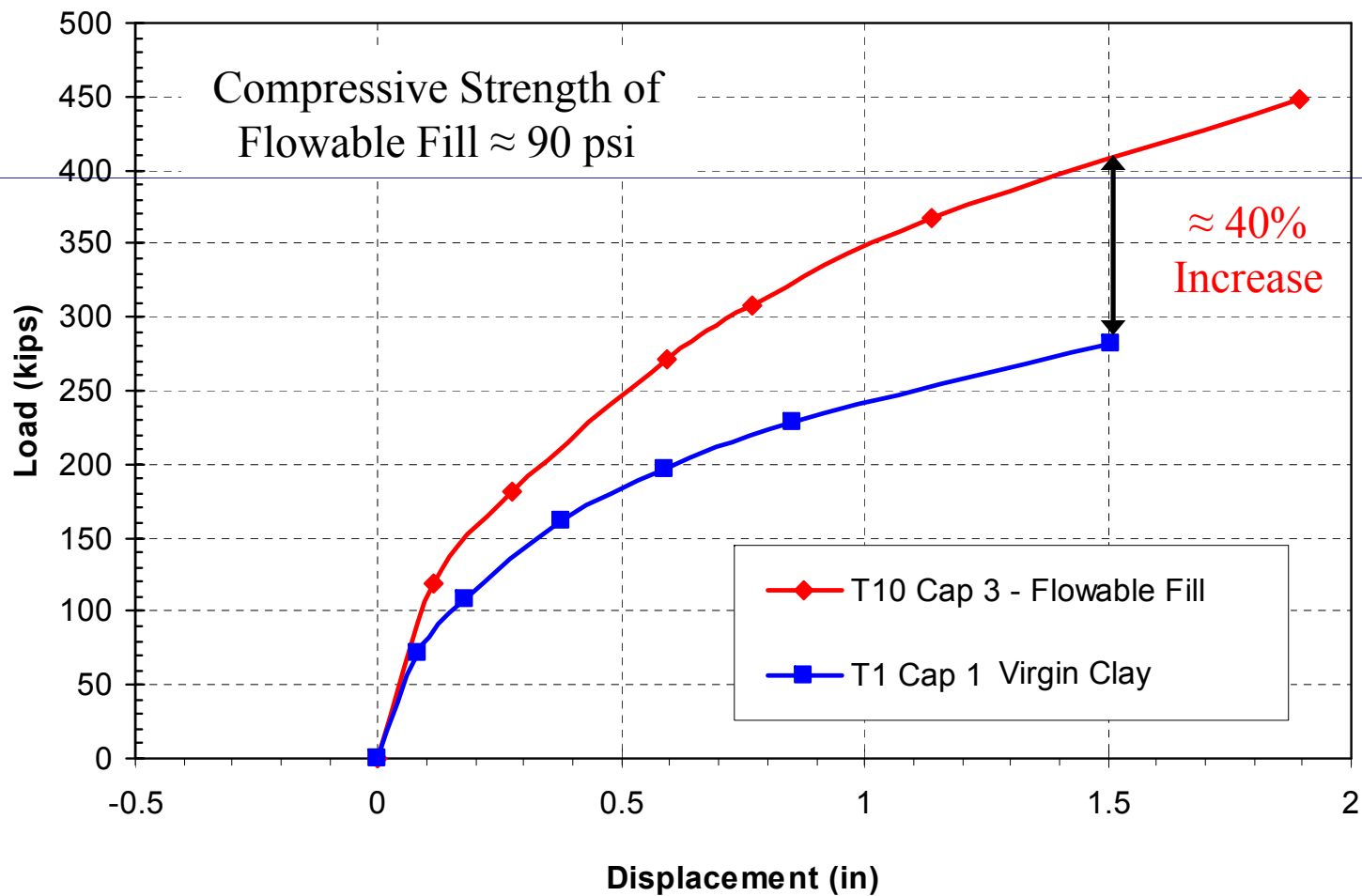
# Increased Resistance from Flowable Fill



# Failure Pattern Around Flowable Fill

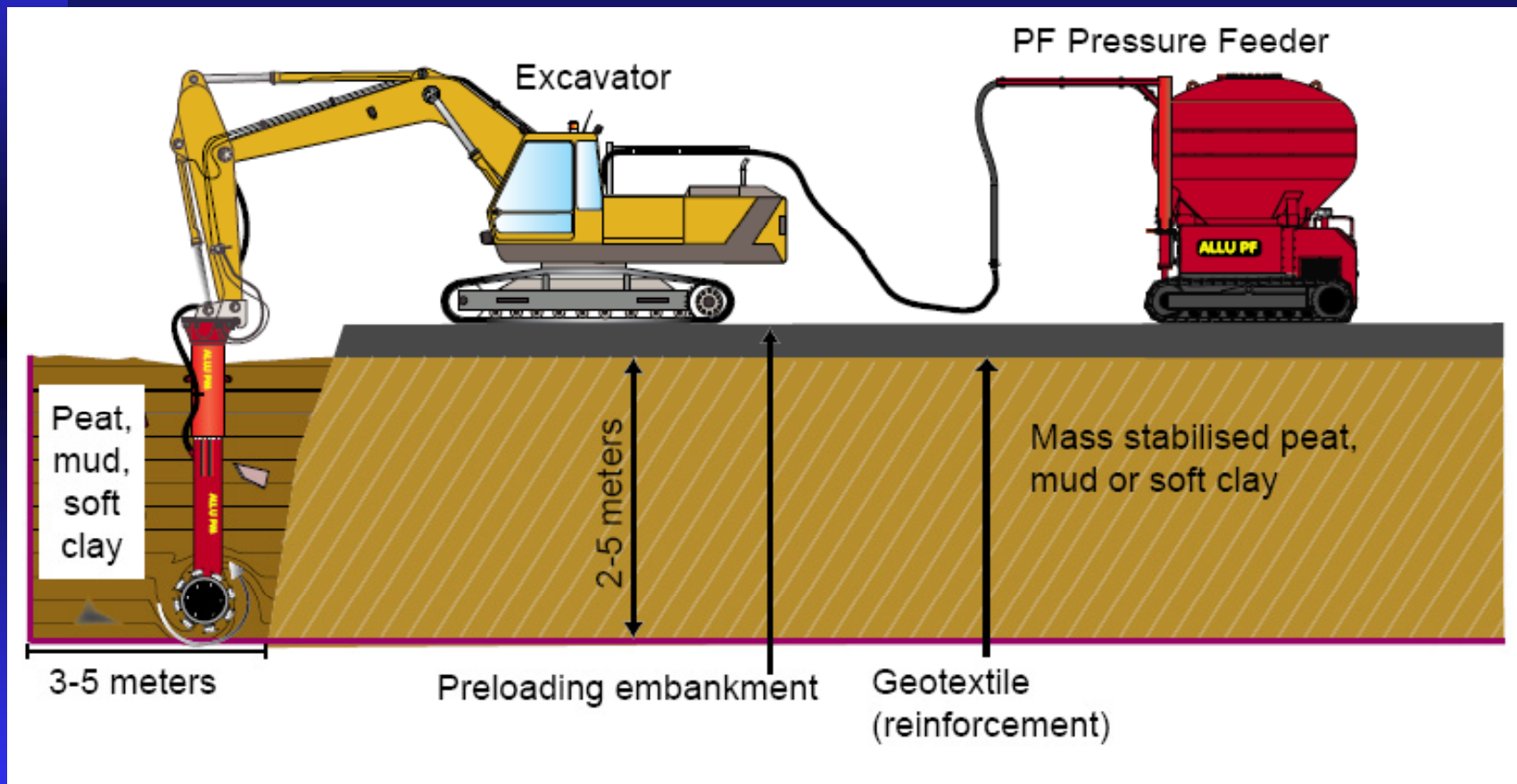


# Increased Resistance from Flowable Fill





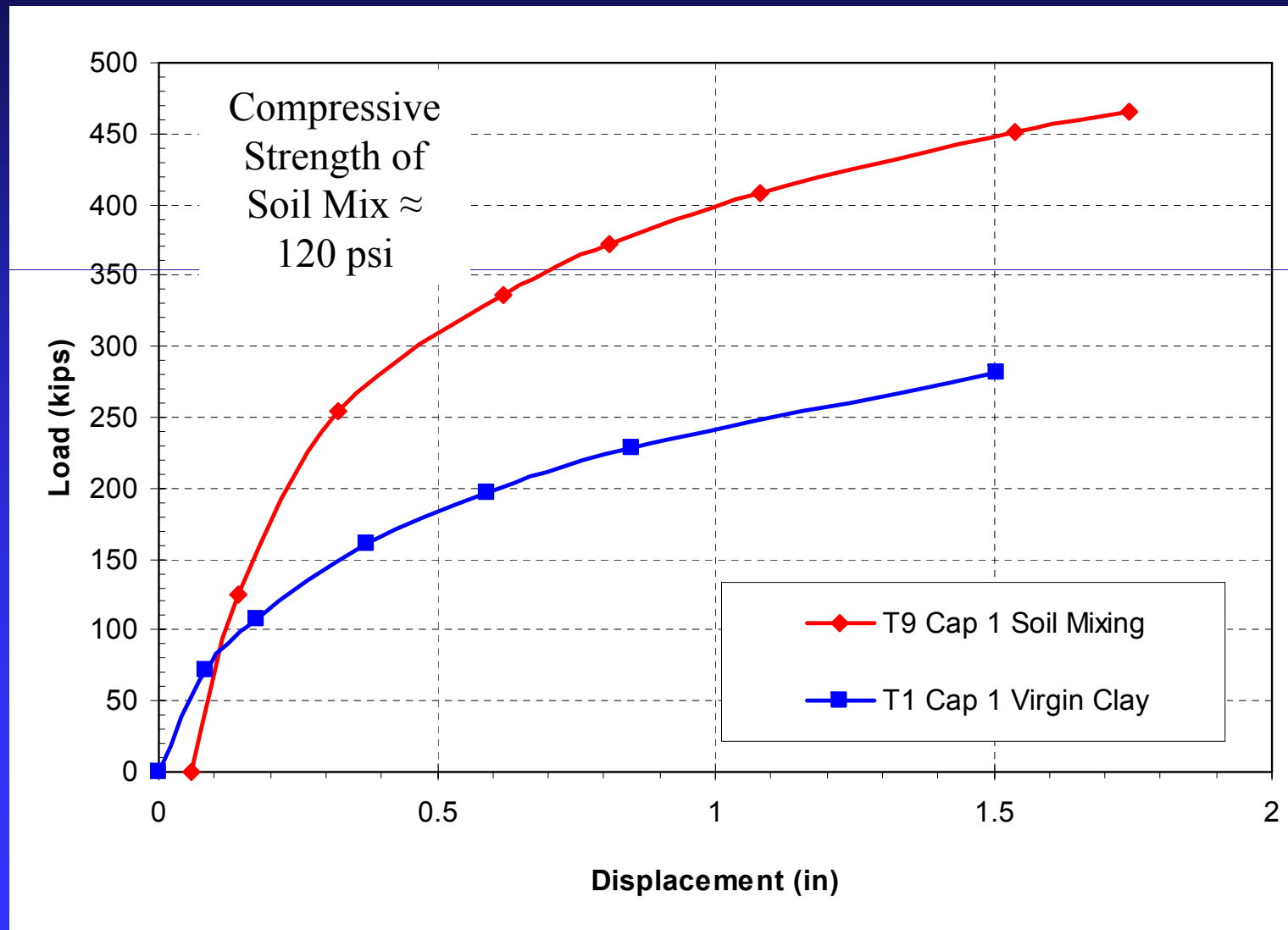
# Soil Mixing by Blocks



# Soil Mixing

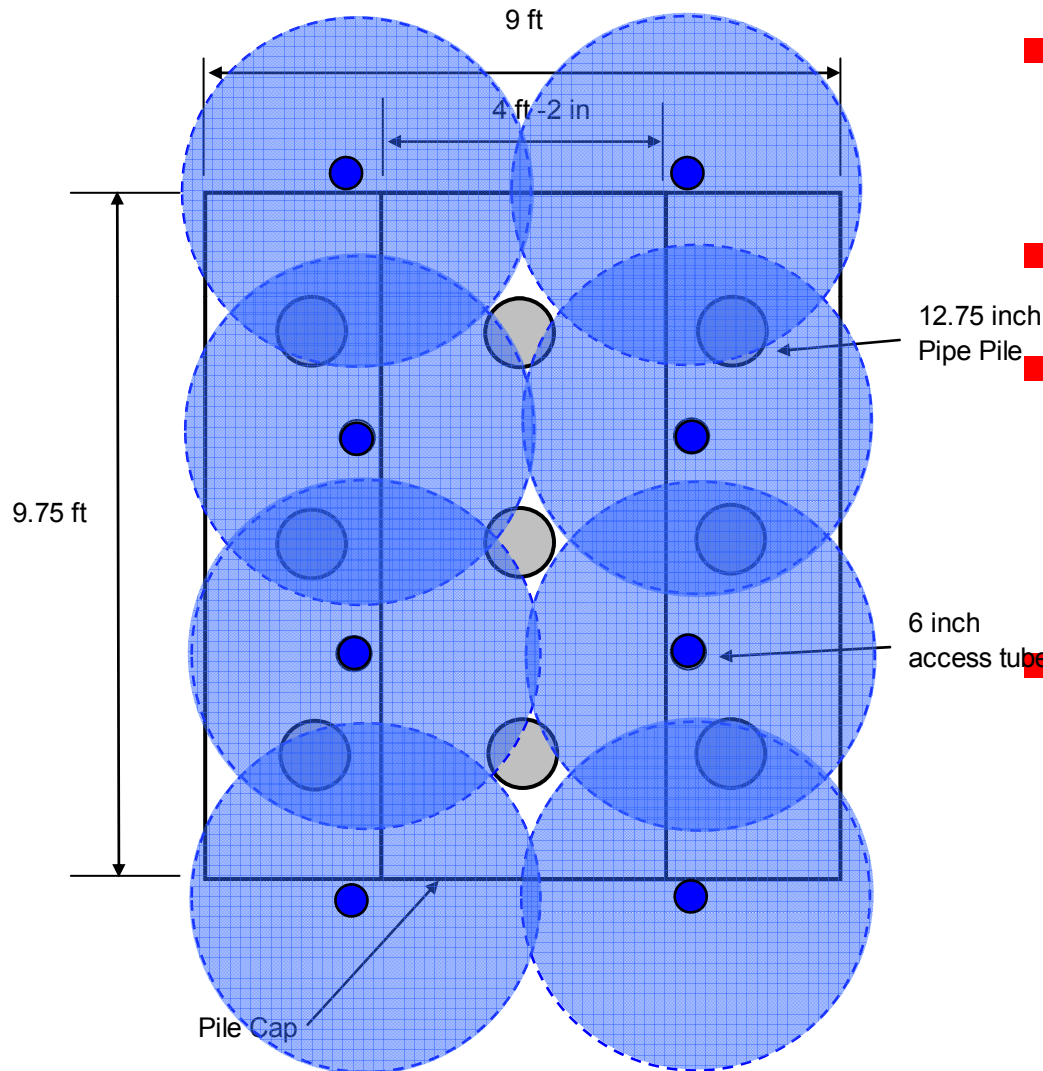


# Increased Resistance from Soil Mixing (Improvement on One Side Only)



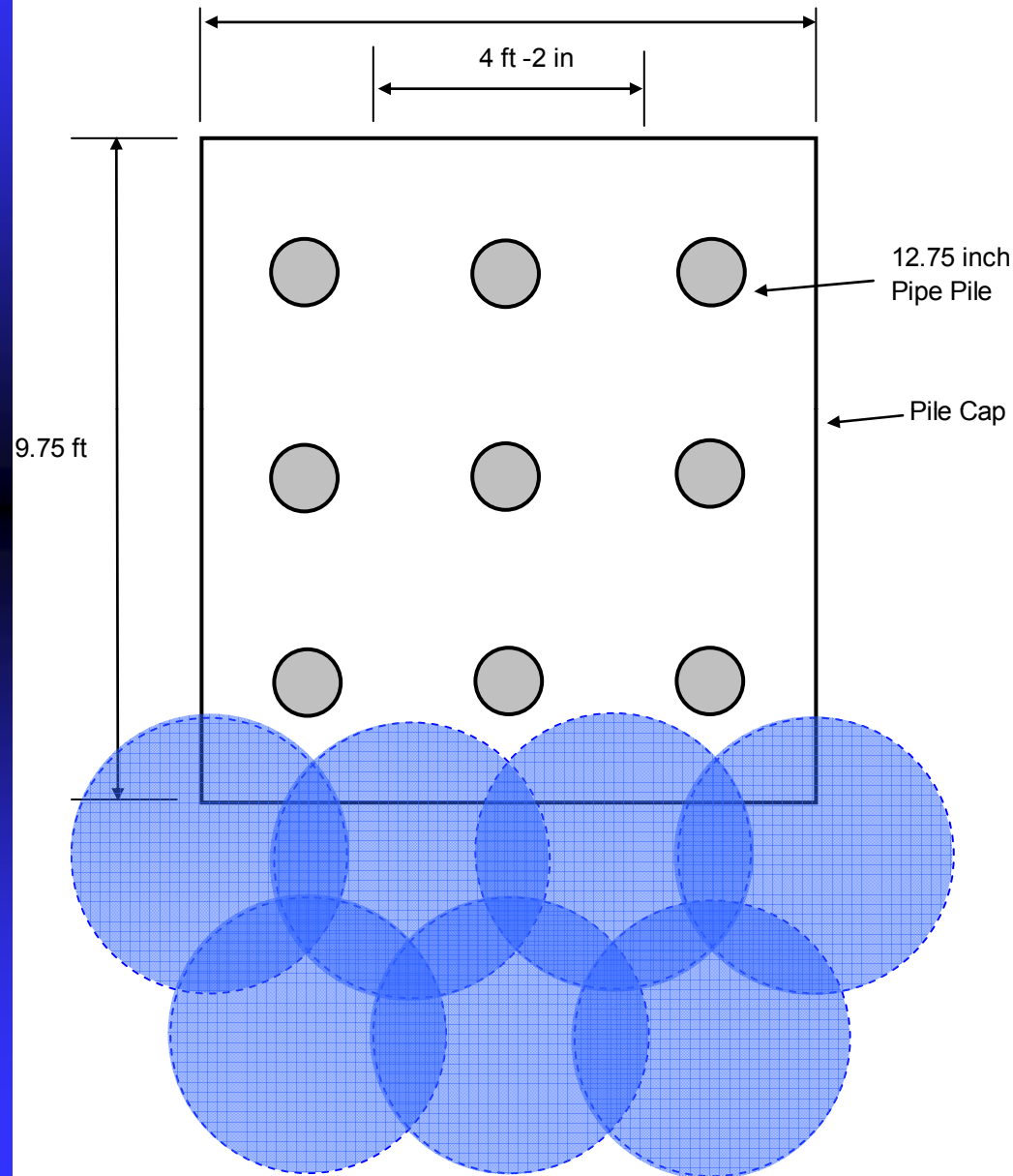


# Jet Grouting Treatment Pattern



- 8 jet grout columns
- 5 ft diameter
- Complete coverage under cap
- 2.5 ft treatment zone in front of pile cap

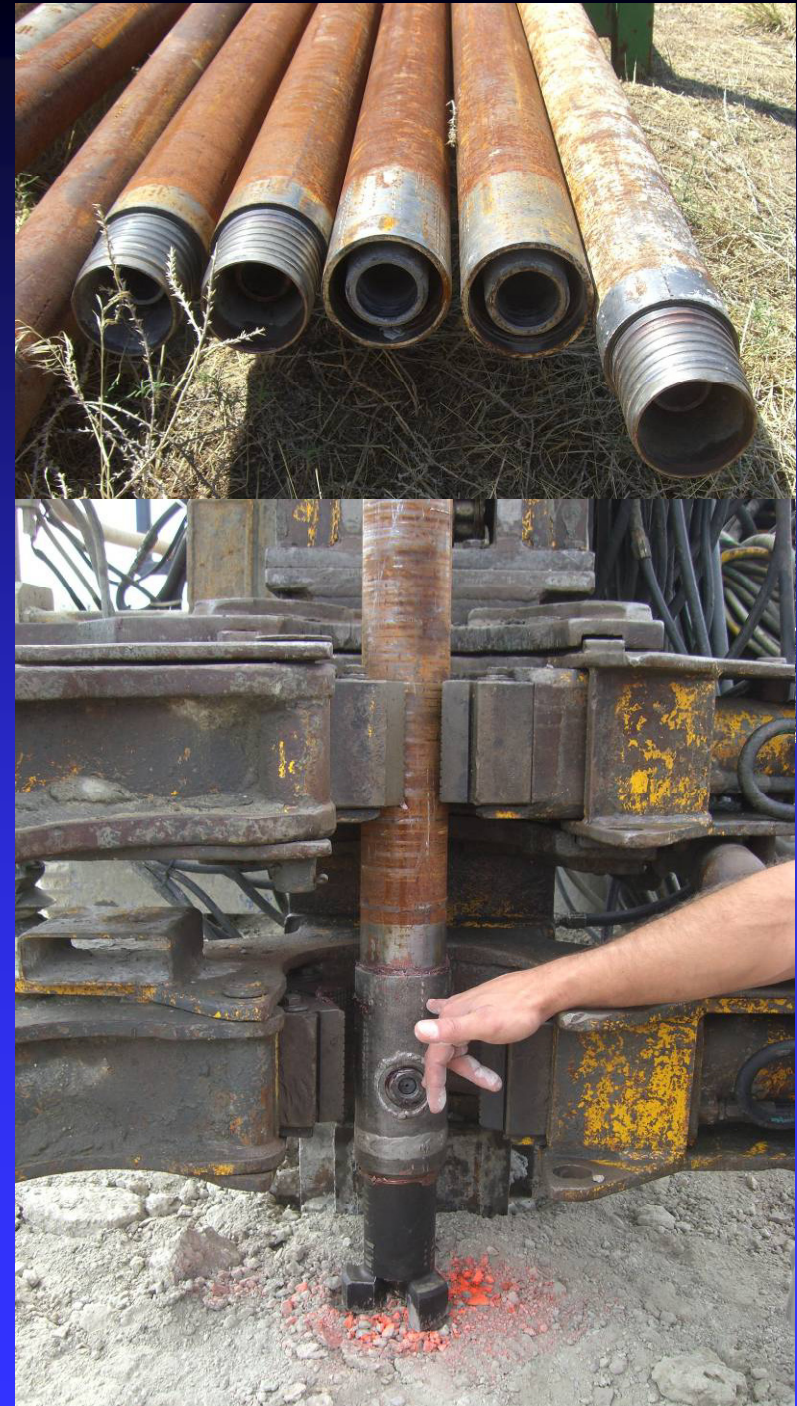
# Jet Grouting Treatment Pattern



- 7 jet grout columns
- 4 ft diameter
- 5 to 6 ft treatment zone under and in front of pile cap



# Jet Grouting Drill

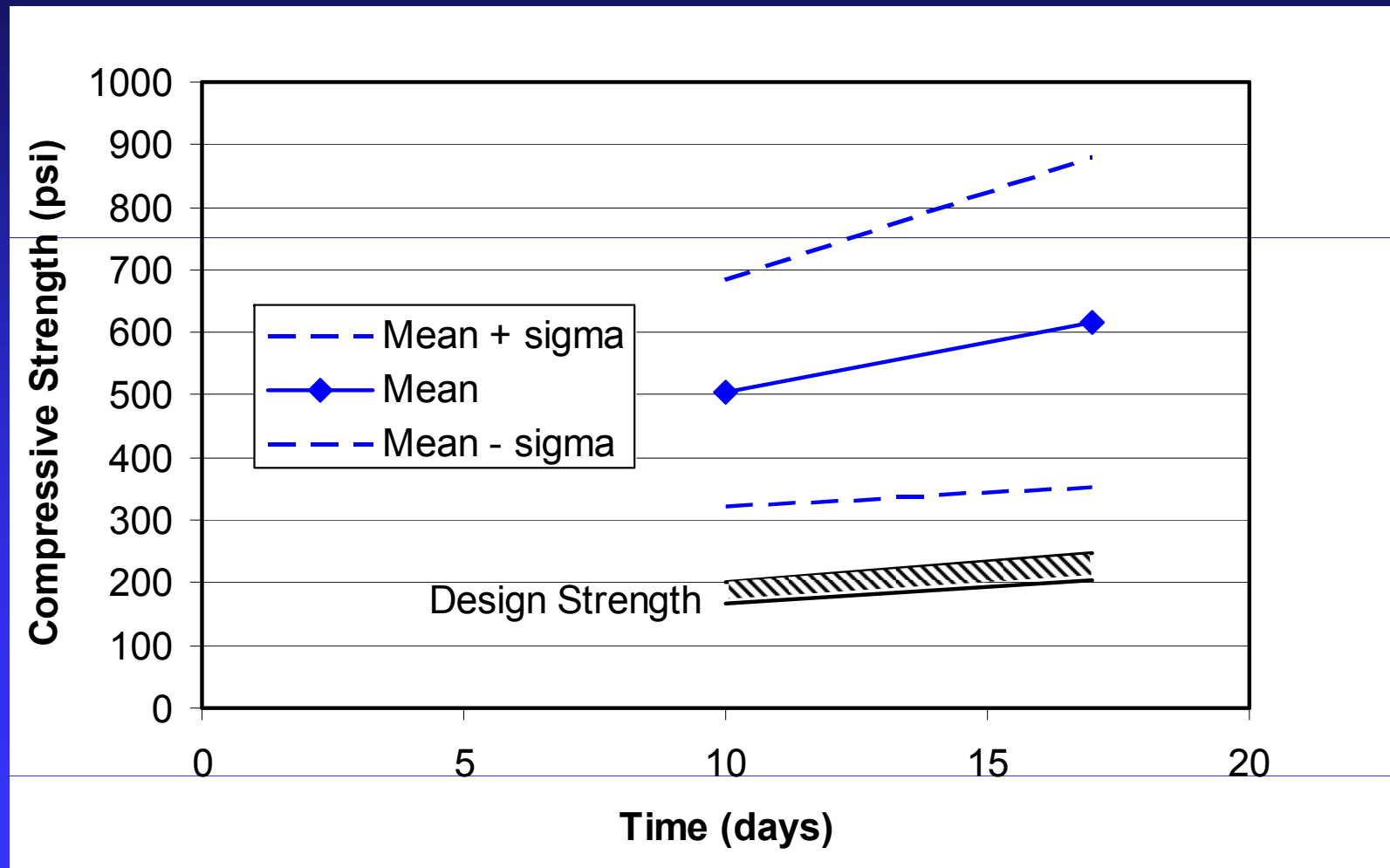




# Jet Grouting Quality Control



# Compressive Strength Testing





# Prior to Jet Grouting

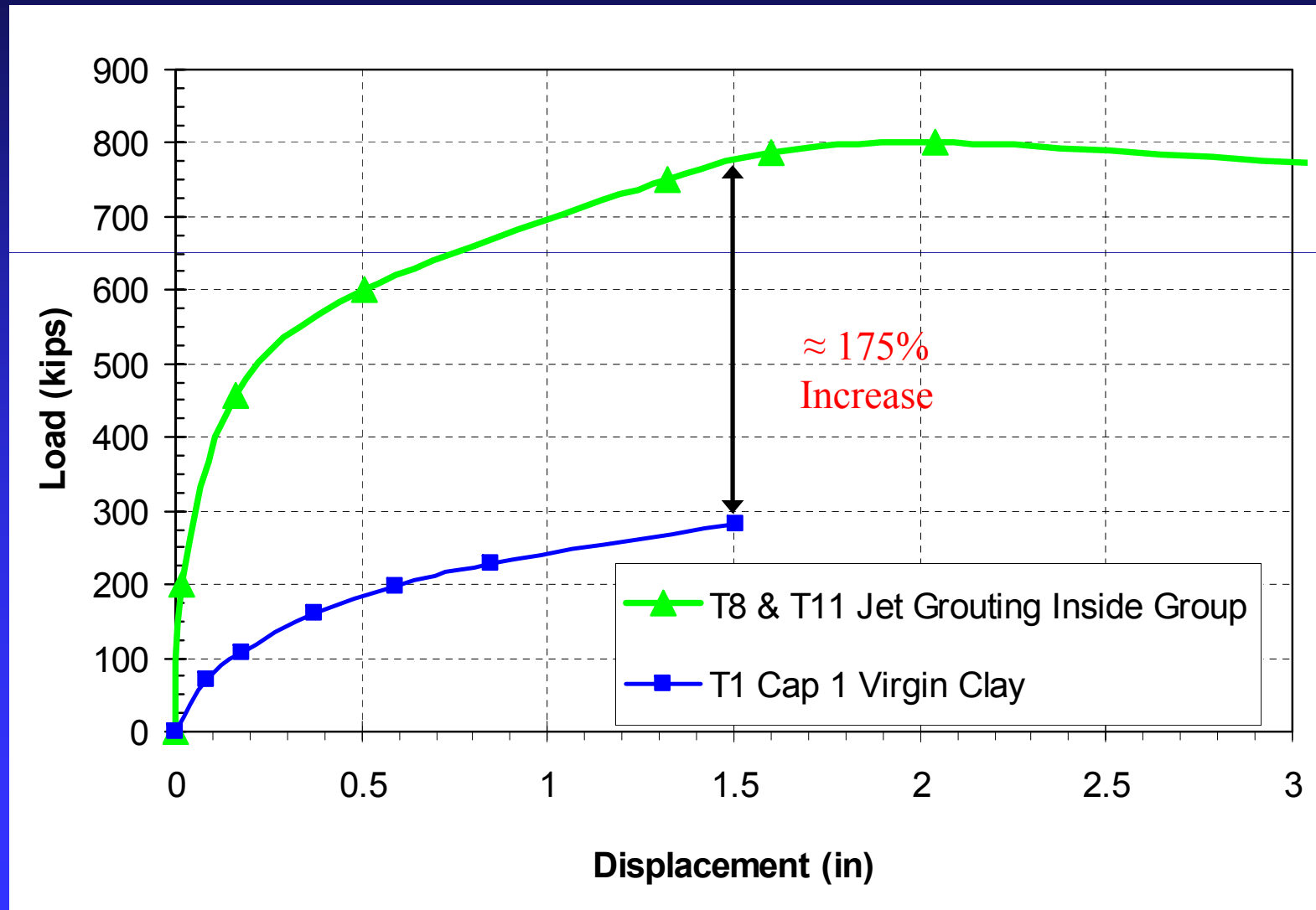




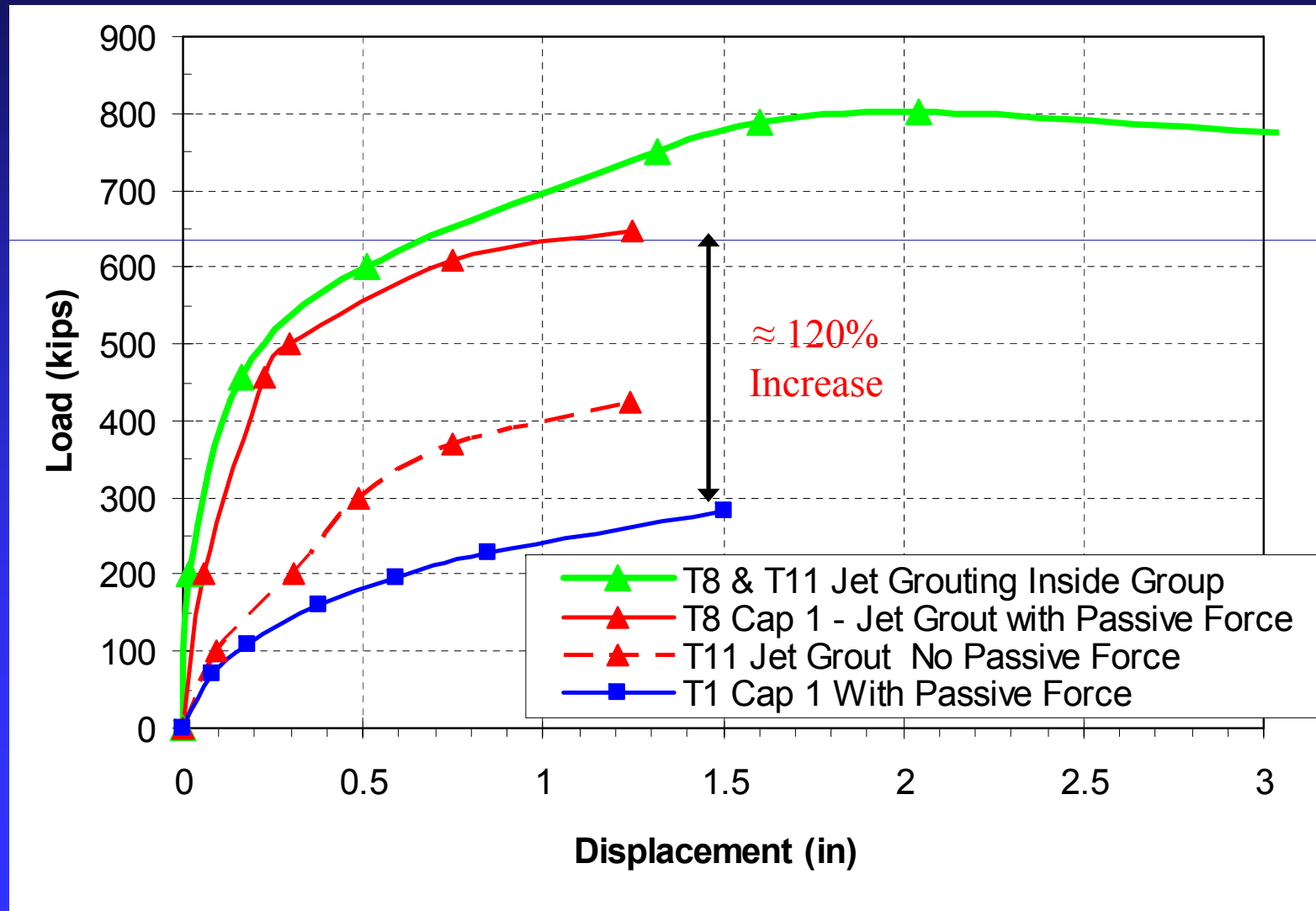
# Jet Grout Mess



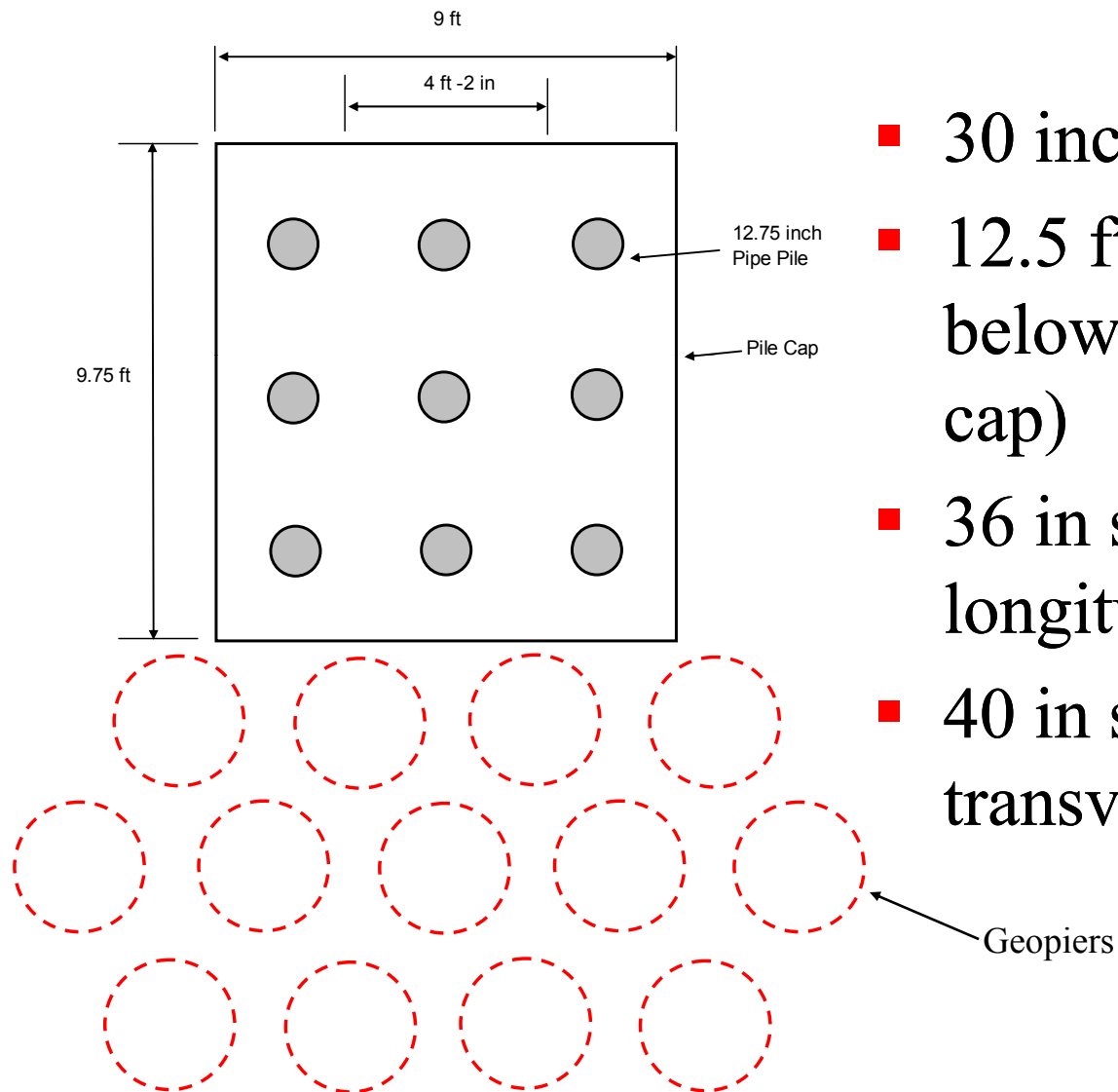
# Increased Resistance from Jet Grouting (Grout Zone Throughout)



# Increased Resistance from Jet Grouting (Grout Zone on One Side Only)



# Rammed Aggregate Pier Layout

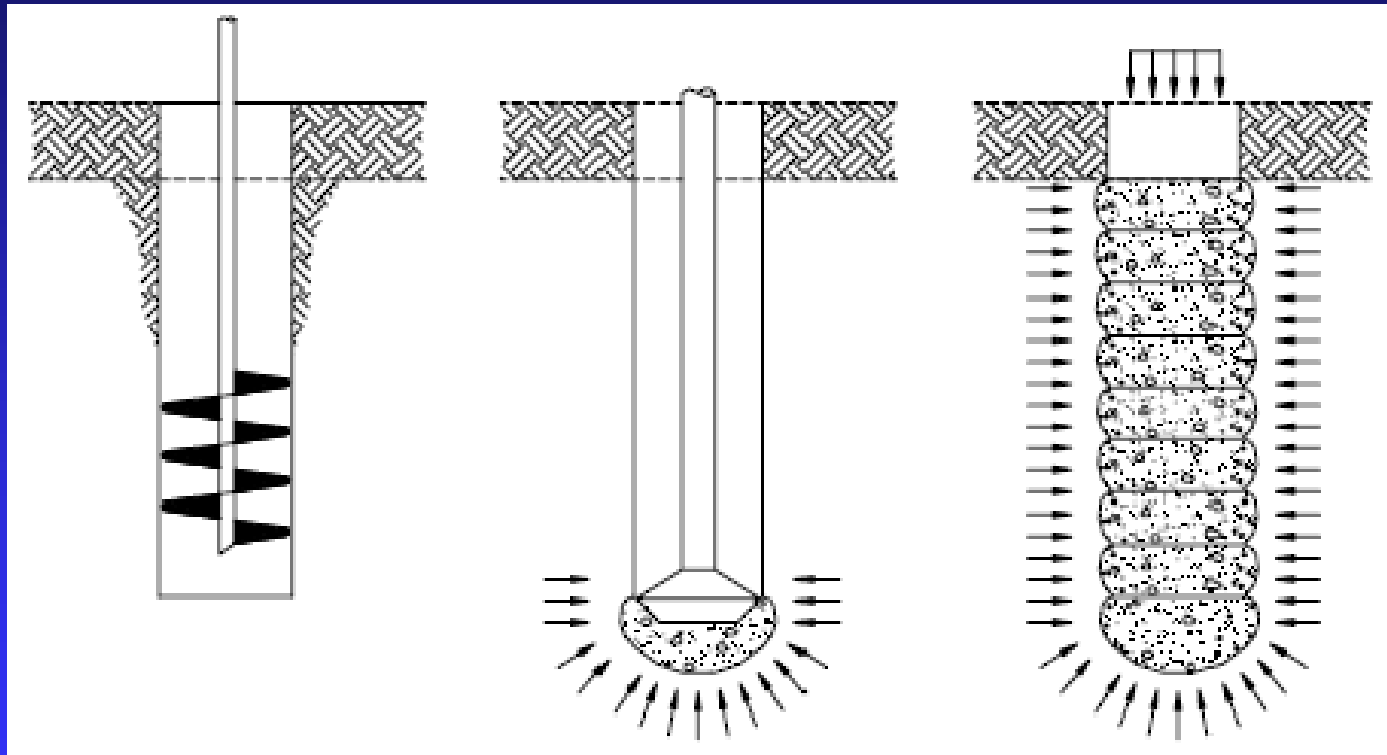


- 30 inch diameter pier
- 12.5 ft deep (10 ft below the base of the cap)
- 36 in spacing longitudinally
- 40 in spacing transverse

Geopiers



# Rammed Aggregate Pier Construction



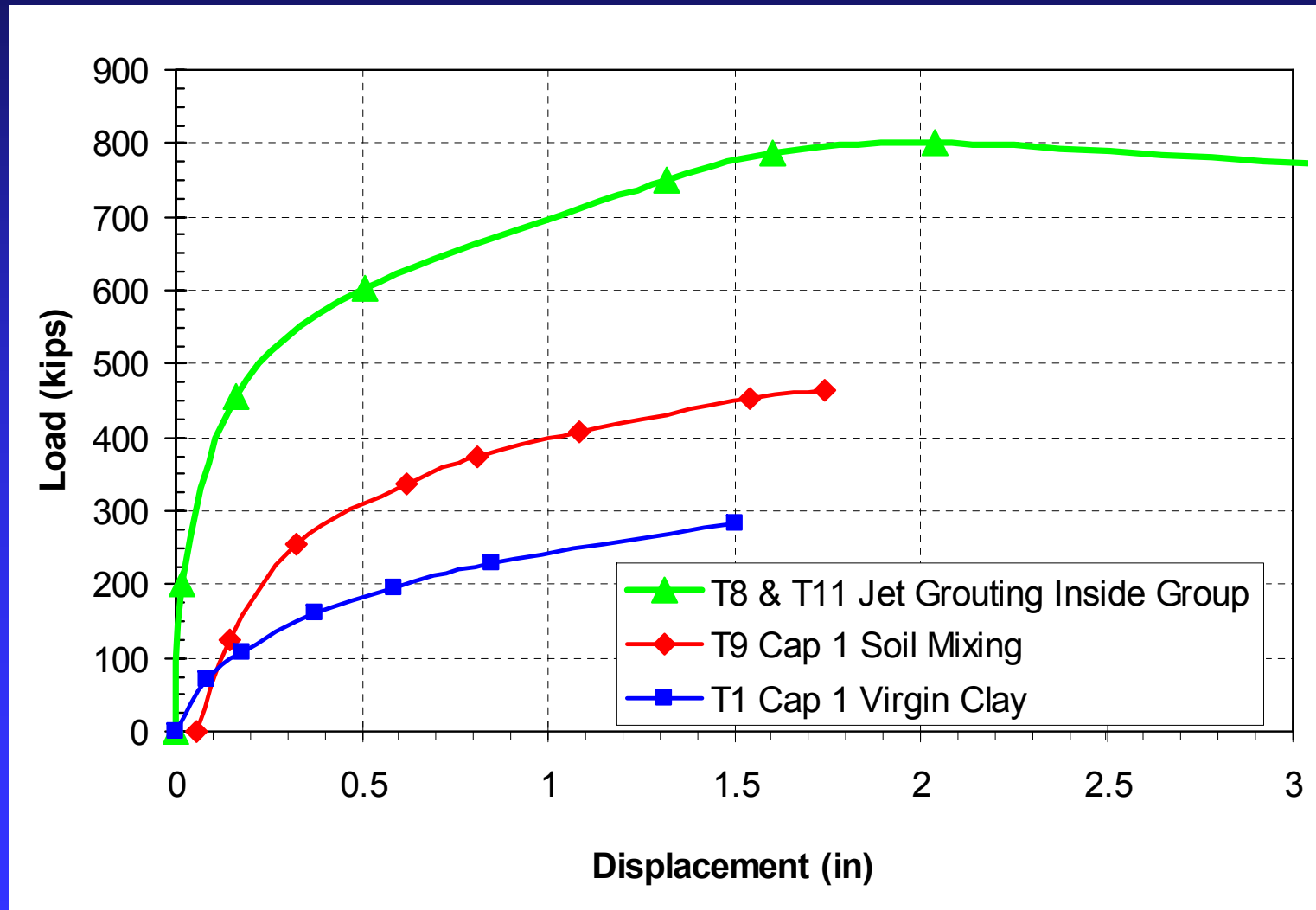
**Excavate  
Hole**

**Compact  
Base Gravel**

**Compact  
Gravel Lifts**



# Comparison of Resistance from Various Treatment Methods

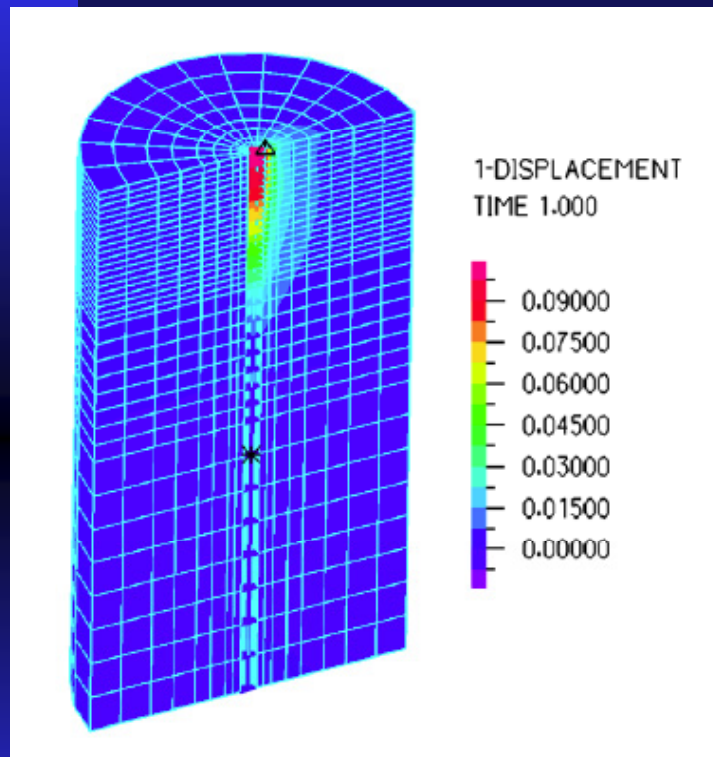


# Increased Resistance from Various Treatments - Summary

- Geopiers – 10 to 20% increase
- Compacted Sand – 20 to 30% increase
- Flowable Fill
  - ❖ 20 psi to 30 psi – 30% increase
  - ❖ 90 psi – 50% increase
- Soil Mixing (120 psi)- 60% increase
- Jet Grouting – 125% to 175% increase



# FEM Analysis – Earth Mechanics, Inc.



- Analysis of Single Pile –Axi-symmetric (Untreated)
- Analysis of Pile Group -3D (Untreated)
- Analysis of Pile Group (Jet Grouting inside and then outside) – 3D symmetric
  - ❖ Calibration with Field Results
  - ❖ Parametric analysis of strength
  - ❖ Parametric analysis of treatment depth
  - ❖ Parametric analysis of treatment width
- Analysis of Pile Group (Soil Mix/Flowable Fill)
  - ❖ Calibration
  - ❖ Parametric Study

# Development of Design Approach

## (Dan Brown-Auburn)

- Calibration with field and “virtual” load tests with simplified model
  - ❖ P-y curve approach
  - ❖ LPILE modifications
- Development of design guidelines based on test results and analyses